



Our S145 machines can now be equipped with a 3D probe allowing precise measurement of shafts with blind features such as holes and slots.

Ideal solution for runout and form.





#### Super fast

Accurate measurement of cylindrical parts in just a few seconds.



### Easy to use

Easy programming in our Reflex-SCAN+ software



### **High precision**

High-precision measurement of runout, form and features, otherwise hidden from view on standard machines.



## **PRODUCT SUMMARY**

The Sylvac-Scan S145 optical machine has been designed to measure medium to large cylindrical parts, up to 145mm in diameter and 1800mm in length.

#### New application with 3D probe

The addition of the Renishaw SP25M probe offers a multisensor solution for characteristics not visible with optics.

#### **Benefits**

- Complete measurement with a single system
- · Seamless integration with combined sensor measurements
- Easy programming thanks to user-friendly functions
- Full touch probe scanning capability for measuring form
- Interchangeable probe stylus increased access
- Automated probe qualification routine
- Typical measurements include: hole and slot size, location and form, roundness, radial and axial runout



Main interface with 3D probe toolba



Renishaw SP25M probe

# **TECHNICAL DATA**

		902-4145-05 SCAN S145		902-4147-05 SCAN S145L		902-4148-05 SCAN S145XL	
		Diameter	Length	Diameter	Length	Diameter	Length
Measuring range	mm	145	615	145	1230	145	1750
Resolution	mm	Diameter : 0.0001 / Length : 0.0001					
Accuracy of the machine	μm	Diameter : (1.5 + D/100) / Length : (4 + L/100)					
Measuring volume of the probe mm		PX:615/PY:+60,-40/PZ:+130,-15		PX: 1230/PY: +60, -40/PZ: +130, -15		PX: 1750/PY: +60, -40/PZ: +130, -15	
Repeatability 2 <b>5</b>	μm	Diameter : 0.5 / Length : 1.0					
Holding capacity	mm	200*	615	200*	1230	200*	1750
Axial positioning speed	mm/s	Up to 200					
Rotational axis	deg/s	360					
Max. part weight	kg	100					
Machine weight	kg	550		670		817	

<sup>\*</sup> with 3D probe