

## Denso Hi-Tack Primer

Specialised primer designed for use with the Denso petrolatum pipe-wrapping tapes

### Composition

Denso Hi-Tack Primer is comprised of high melting point petrolatum in hydrocarbon solvent supplied as a semi-solid paste for brush application.

### Uses

Denso Hi-Tack Primer is a tacky, adhesive primer for use with the Denso petrolatum tapes – particularly where these are applied longitudinally or on flat areas. It is a component of the Denso Steelcoat 100 System.

### Surface Preparation

Surfaces must be clean, dry and free from rust, scale and non-adherent coatings. Rusted areas should be mechanically cleaned to St2. Surfaces may be damp, but must not have droplets or a continuous film of water.

### Application

See *Instructions for Use* for further details. Apply Denso Hi-Tack Primer evenly over the surface at a wet film thickness (WFT) of 200 µm. Recommended dry film thickness (DFT) is 140 µm.

Application temperature: 0°C To +55°C.

### Availability

5 L, 25 L and 200 L drums

### Storage Conditions

Store all components upright in original packaging in a cool, dry, area. Keep away from heat, sparks and open flames.

### Waste material

Please avoid or minimise waste wherever possible. Please do not discard waste material, including packaging, in the surrounding environment. Follow all relevant legislation for disposal.

### Typical Properties

Solids	70%
Flash Point	>32°C
Specific gravity	0.91
Drying time	60 minutes
Surface coverage	5 m <sup>2</sup> /L.

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