



LEADERS IN CORROSION PREVENTION AND SEALING TECHNOLOGY

TECHNICAL DATA SHEET

OVER 130 YEARS SERVICE TO INDUSTRY



Denso Primer D

Specialised primer designed for use with the Denso pipe-wrapping tapes

Composition

Fast-drying bitumen solution

Uses

Denso Primer D is a fast-drying primer that maintains surface cleanliness of the pipe prior to tape application.

Service Temperature: up to 75°C

Characteristics

Denso Primer D:

- improves cathodic disbondment resistance, and
- dries rapidly even in cool conditions.

Surface Preparation

Surfaces must be clean, dry and free from rust, scale and non-adherent coatings. Preferably, the area will be grit blasted or well wire brushed.

Application

Apply Denso Primer D evenly over the surface at a wet film thickness (WFT) of 90-110µm. Recommended dry film thickness (DFT) is 40-60 µm.

Application Temperature: 0°C and 55°C.

Availability

5 L, 25 L and 200 L drums

Storage Conditions

Store all components upright in original packaging in a cool, dry, area. Keep away from heat, sparks and open flames.

Waste material

Please do not discard waste material, including packaging, in the surrounding environment. Please follow all relevant legislation for disposal.

Typical Properties

Viscosity	200-500 cP
Solids	58%
Flash Point	>23°C
Specific gravity	0.94
Drying time	10-15 minutes
Surface coverage	9-11 m ² /L

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