

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HPR-143-OT Base

Product code : OT

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses : Paint or paint related material.

: Industrial use only.

1.3 Details of the supplier of the safety data sheet

Highlands Performance Resins
Unit 4 Aldridge Depot
Aldridge, Walsall,
West Midlands, WS9 8SR,
United Kingdom
+44 (0) 1922 457664

e-mail address of person responsible for this SDS : sales@parkerjames.co.uk

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : 111 (general public) /0344 892 111 (Medical professional (NHS) only)

Supplier

Telephone number : +(44) 870 8200 418

Hours of operation : Emergency contact available 24 hours a day

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Warning

SECTION 2: Hazards identification

Hazard statements : Causes serious eye irritation.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Avoid release to the environment.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : Epoxy Polymer
 Phenol-Formaldehyde Polymer
 Alkyl Glycidyl Ether

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction. FOR INDUSTRIAL USE ONLY

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

The mixture may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients

3.2 Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Epoxy Polymer	EC: 500-033-5 CAS: 25068-38-6 Index: 603-074-00-8	≥50 - ≤75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Phenol-Formaldehyde Polymer	EC: 500-006-8 CAS: 9003-36-5	≥25 - ≤50	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Alkyl Glycidyl Ether	EC: 271-846-8 CAS: 68609-97-2 Index: 603-103-00-4	≥10 - ≤25	Skin Irrit. 2, H315 Skin Sens. 1, H317	[1]
See Section 16 for the full text of the H statements declared above.				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

SECTION 3: Composition/information on ingredients

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), oxirane, mono[(C12-14-alkyloxy)methyl] derivs.. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 4: First aid measures

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Recommended: alcohol-resistant foam, carbon dioxide, powders.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

Hazardous combustion products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

Special protective actions for fire-fighters : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

Special protective equipment for fire-fighters : Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.

Keep unnecessary and unprotected personnel from entering.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

SECTION 7: Handling and storage

7.1 Precautions for safe handling : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel. Always keep in containers made from the same material as the original one. Comply with the health and safety at work laws. Do not allow to enter drains or watercourses.

Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations.

Notes on joint storage
Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions
Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilt product.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

- Recommended monitoring procedures** :
- If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
 - Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

- Appropriate engineering controls** :
- Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
 - Users are advised to consider national Occupational Exposure Limits or other equivalent values.

Individual protection measures

- Hygiene measures** :
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** :
- Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

Gloves

- Wear suitable gloves tested to EN374.
- Gloves for term exposure/splash protection (less than 10 min): Nitrile > 0.12 mm
Gloves for splash protection need to be changed immediately when in contact with chemicals.
Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves > 0.3 mm For long term exposure or spills (breakthrough time > 480 min.): Use PE laminated gloves as under gloves
Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.
The recommendation for the type or types of glove to use when handling this product

SECTION 8: Exposure controls/personal protection

is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection

: Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Recommended: A2P2 (EN14387). Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls

: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state

: Liquid.

Colour

: Not available.

Odour

: Solvent.

Odour threshold

: Not Available (Not Tested).

pH

: Not relevant/applicable due to nature of the product.

Melting point/freezing point

: Not relevant/applicable due to nature of the product.

Initial boiling point and boiling range

: Not relevant/applicable due to nature of the product.

Flash point

: Closed cup: 499°C [Pensky-Martens Closed Cup]

Evaporation rate

: Not relevant/applicable due to nature of the product.

Flammability (solid, gas)

: Not relevant/applicable due to nature of the product.

Upper/lower flammability or explosive limits

: Not relevant/applicable due to nature of the product.

SECTION 9: Physical and chemical properties

Vapour pressure	: Not relevant/applicable due to nature of the product.
Vapour density	: Not relevant/applicable due to nature of the product.
Relative density	: 1.11
Solubility(ies)	: Not relevant/applicable due to nature of the product.
Partition coefficient: n-octanol/ water	: Not relevant/applicable due to nature of the product.
Auto-ignition temperature	: Not relevant/applicable due to nature of the product.
Decomposition temperature	: Not relevant/applicable due to nature of the product.
Viscosity	: Kinematic (40°C): >0.205 cm ² /s
Explosive properties	: Under normal conditions of storage and use, hazardous reactions will not occur.
Oxidising properties	: Under normal conditions of storage and use, hazardous reactions will not occur.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

SECTION 11: Toxicological information

Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), oxirane, mono[(C12-14-alkyloxy)methyl] derivs.. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Alkyl Glycidyl Ether	LD50 Oral	Rat	17100 mg/kg	-

Acute toxicity estimates

No data available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Epoxy Polymer	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 UI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
Phenol-Formaldehyde Polymer	Skin - Mild irritant	Rabbit	-	24 hours 500 UI	-
Alkyl Glycidyl Ether	Skin - Moderate irritant	Rabbit	-	24 hours 500 UI	-

Conclusion/Summary : Not available.

Sensitisation

No data available

Conclusion/Summary : Not available.

Mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No data available			

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No data available			

Aspiration hazard

Product/ingredient name	Result
No data available	

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
No data available				

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
No data available			

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Epoxy Polymer	-	31	low
Alkyl Glycidyl Ether	-	160 to 263	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC) : waste paint and varnish containing organic solvents or other hazardous substances 08 01 11*







Disposal considerations : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

SECTION 13: Disposal considerations

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- European waste catalogue (EWC)** : packaging containing residues of or contaminated by hazardous substances 15 01 10*
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Polymer, Phenol-Formaldehyde Polymer)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Polymer, Phenol-Formaldehyde Polymer). Marine pollutant (Epoxy Polymer, Phenol-Formaldehyde Polymer)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Polymer, Phenol-Formaldehyde Polymer)
14.3 Transport Hazard Class(es)/ Label(s)	9  	9  	9  
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.
Additional information	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Tunnel code E	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not applicable.

SECTION 14: Transport information

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
*on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles*

Other EU regulations

VOC content (2010/75/EU) : 0 w/w
0 g/l

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

🔵 Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative
N/A = Not available

Key literature references and sources for data : Regulation (EC) No. 1272/2008 [CLP]
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830
Directive 2012/18/EU, and relative amendments & additions
Directive 2008/98/EC, and relative amendments & additions
Directive 2009/161/EU, and relative amendments & additions
CEPE Guidelines

SECTION 16: Other information

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements : H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Aquatic Chronic 2, H411 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
 Skin Sens. 1, H317 SKIN SENSITISATION - Category 1

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 : If there is no previous validation date please contact your supplier for more information.

Version : 5

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be held responsible for SDSs obtained from any other source.

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HPR-143-OT Hardener

Product code : OT

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses : Paint or paint related material.

: Industrial use only.

1.3 Details of the supplier of the safety data sheet

Highlands Performance Resins
Unit 4 Aldridge Depot
Aldridge, Walsall,
West Midlands, WS9 8SR,
United Kingdom
+44 (0) 1922 457664

e-mail address of person responsible for this SDS : sales@parkerjames.co.uk

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : 111 (general public) /0344 892 111 (Medical professional (NHS) only)

Supplier

Telephone number : +(44) 870 8200 418

Hours of operation : Emergency contact available 24 hours a day

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302

Skin Corr. 1B, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

Repr. 1B, H360F (Fertility)

STOT RE 2, H373

Aquatic Acute 1, H400

Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SECTION 2: Hazards identification

Hazard pictograms



Signal word

: Danger

Hazard statements

: Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May damage fertility.
May cause damage to organs through prolonged or repeated exposure.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Wear protective gloves. Wear protective clothing. Wear eye or face protection. Avoid release to the environment. Do not breathe vapour.

Response

: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients

: Polyaminoamide Epoxy Resin Adduct
Phenylmethanol
Amino Polymer
Fatty acids, tall-oil, reaction products with tetraethylenepentamine
4,4'-Isopropylidenediphenol
n-Aminoethyl Piperazine
3,6,9-triazaundecamethylenediamine
Aminopropyl dimethylamine
Triethoxysilyl Propylamine

Supplemental label elements

: FOR INDUSTRIAL USE ONLY

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Restricted to professional users.

Special packaging requirements

Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Polyaminoamide Epoxy Resin Adduct	REACH #: 01-2119983521-35 CAS: 186321-96-0	≥10 - ≤25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
Phenylmethanol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
Amino Polymer	REACH #: 01-2119983522-33 CAS: 135108-88-2	≥10 - ≤25	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373 (oral) Aquatic Chronic 3, H412	[1]
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	EC: 273-201-6 CAS: 68953-36-6	≥10 - ≤25	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
4,4'-Isopropylidenediphenol	REACH #: 01-2119457856-23 EC: 201-245-8 CAS: 80-05-7 Index: 604-030-00-0	≤10	Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F (Fertility) STOT SE 3, H335 Aquatic Chronic 2, H411	[1] [2] [5]
n-Aminoethyl Piperazine	EC: 205-411-0 CAS: 140-31-8 Index: 612-105-00-4	≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
4-Nonylphenol	EC: 284-325-5 CAS: 84852-15-3 Index: 601-053-00-8	<3	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd (Fertility and Unborn child) Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	[1] [5]
3,6,9-triazaundecamethylenediamine	REACH #: 01-2119487290-37 EC: 203-986-2 CAS: 112-57-2 Index: 612-060-00-0	≤3	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Aminopropylidimethylamine	EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6	≤3	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335	[1]
Tri (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≤3	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]

SECTION 3: Composition/information on ingredients

Triethyoxysilyl Propylamine	REACH #: 01-2119480479-24 EC: 213-048-4 CAS: 919-30-2 Index: 612-108-00-0	≤0.3	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 See Section 16 for the full text of the H statements declared above.	[1]
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
 - [2] Substance with a workplace exposure limit
 - [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
 - [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
 - [5] Substance of equivalent concern
 - [6] Additional disclosure due to company policy
- Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Fatty acids, tall-oil, reaction products with tetraethylenepentamine, bisphenol A, 2-piperazin-1-ylethylamine,

SECTION 4: First aid measures

3,6,9-triazaundecamethylenediamine, 3-aminopropyldimethylamine. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, carbon dioxide, powders.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
- Keep unnecessary and unprotected personnel from entering.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

- : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Operators should wear antistatic footwear and clothing and floors should be of the conducting type. Keep away from heat, sparks and flame. No sparking tools should be used. Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8). Never use pressure to empty. Container is not a pressure vessel. Always keep in containers made from the same material as the original one. Comply with the health and safety at work laws. Do not allow to enter drains or watercourses.

Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.

7.2 Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations.

Notes on joint storage
Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions
Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilt product.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
4,4'-Isopropylidenediphenol	EH40/2005 WELs (United Kingdom (UK), 8/2018). TWA: 2 mg/m ³ 8 hours.

- Recommended monitoring procedures** :
- If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
 - Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

- Appropriate engineering controls** :
- Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
 - Users are advised to consider national Occupational Exposure Limits or other equivalent values.

Individual protection measures

- Hygiene measures** :
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** :
- Use safety eyewear designed to protect against splash of liquids.

Skin protection

- Hand protection** :
- Wear suitable gloves tested to EN374.
- Gloves** :
- Gloves for term exposure/splash protection (less than 10 min):Nitrile>0.12 mm
 - Gloves for splash protection need to be changed immediately when in contact with chemicals.
 - Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves >0.3 mm For long term exposure or spills (breakthrough time >480 min.): Use PE laminated gloves as under gloves

SECTION 8: Exposure controls/personal protection

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Application methods:
Brush or roller. Approved/certified respirator with organic vapour cartridge. Filter type: A2 P2 (EN14387).
Manual spraying. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- Environmental exposure controls** : Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Solvent.
- Odour threshold** : Not Available (Not Tested).
- pH** : Not relevant/applicable due to nature of the product.
- Melting point/freezing point** : Not relevant/applicable due to nature of the product.
- Initial boiling point and boiling range** : 132°C
- Flash point** : Closed cup: 499°C [Pensky-Martens Closed Cup]
- Evaporation rate** : Not relevant/applicable due to nature of the product.

SECTION 9: Physical and chemical properties

Flammability (solid, gas)	: Not relevant/applicable due to nature of the product.
Upper/lower flammability or explosive limits	: LEL: 1.3% (Phenylmethanol) UEL: 13% (Phenylmethanol)
Vapour pressure	: 0.93 kPa [at 20°C]
Vapour density	: 3.72 [Air = 1]
Relative density	: 1.01
Solubility(ies)	: Not relevant/applicable due to nature of the product.
Partition coefficient: n-octanol/ water	: Not relevant/applicable due to nature of the product.
Auto-ignition temperature	: Not relevant/applicable due to nature of the product.
Decomposition temperature	: Not relevant/applicable due to nature of the product.
Viscosity	: Kinematic (40°C): >0.205 cm ² /s
Explosive properties	: Under normal conditions of storage and use, hazardous reactions will not occur.
Oxidising properties	: Under normal conditions of storage and use, hazardous reactions will not occur.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: **HANDLING AND STORAGE** and Section 8: **EXPOSURE CONTROLS/PERSONAL PROTECTION** for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Fatty acids, tall-oil, reaction products with tetraethylenepentamine, bisphenol A, 2-piperazin-1-ylethylamine, 3,6,9-triazaundecamethylenediamine, 3-aminopropyldimethylamine. May produce an allergic reaction.

SECTION 11: Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phenylmethanol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-
4,4'-Isopropylidenediphenol	LD50 Oral	Rat	1200 mg/kg	-
4-Nonylphenol	LD50 Oral	Rat	1300 mg/kg	-
3,6,9-triazaundecamethylenediamine	LD50 Oral	Rat	3990 mg/kg	-
Aminopropyl dimethylamine	LD50 Oral	Rat	1870 mg/kg	-
Tri(dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
Triethoxysilyl Propylamine	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Dermal	Rabbit	4.29 g/kg	-
	LD50 Oral	Rat	1.57 g/kg	-

Acute toxicity estimates

Route	ATE value
Oral	1331.16 mg/kg
Dermal	10509.52 mg/kg
Inhalation (vapours)	54.52 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Phenylmethanol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
4,4'-Isopropylidenediphenol	Eyes - Severe irritant	Rabbit	-	24 hours 250 ug	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
n-Aminoethyl Piperazine	Skin - Mild irritant	Rabbit	-	250 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
4-Nonylphenol	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 mg	-
3,6,9-triazaundecamethylenediamine	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Eyes - Moderate irritant	Rabbit	-	5 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
Aminopropyl dimethylamine Tri(dimethylaminomethyl) phenol	Skin - Severe irritant	Rabbit	-	495 mg	-
	Eyes - Moderate irritant	Rabbit	-	5 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 50 ug	-
	Skin - Mild irritant	Rat	-	0.025 MI	-
Triethoxysilyl Propylamine	Skin - Severe irritant	Rat	-	0.25 MI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Eyes - Mild irritant	Rabbit	-	100 mg	-
Triethoxysilyl Propylamine	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-

Conclusion/Summary : Not available.

Sensitisation

SECTION 11: Toxicological information

No data available

Conclusion/Summary : Not available.

Mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Teratogenicity

No data available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
4,4'-Isopropylidenediphenol	Category 3	Not applicable.	Respiratory tract irritation
Aminopropyldimethylamine	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Amino Polymer	Category 2	Oral	Not determined

Aspiration hazard

Product/ingredient name	Result
No data available	

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
Phenylmethanol 4,4'-Isopropylidenediphenol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute EC50 1800 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 1.506 mg/l Marine water	Algae - Prorocentrum minimum	72 hours
		- Exponential growth phase	
	Acute EC50 7.75 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 1.34 mg/l Marine water	Crustaceans - Americamysis bahia - Larvae	48 hours
	Acute LC50 3.5 mg/l Marine water	Fish - Rivulus marmoratus - Embryo	96 hours
	Chronic NOEC 2 mg/l Fresh water	Algae - Chlorolobion braunii - Exponential growth phase	4 days
	Chronic NOEC 10 µg/l Marine water	Crustaceans - Tigriopus japonicus - Nauplii	21 days
Chronic NOEC 30 µg/l Fresh water	Daphnia - Daphnia magna -	21 days	

SECTION 12: Ecological information

n-Aminoethyl Piperazine 4-Nonylphenol	Chronic NOEC 0.2 µg/l Fresh water	Neonate	90 days
	Acute LC50 2190000 µg/l Fresh water	Fish - Carassius auratus - Adult	96 hours
	Acute EC50 0.03 mg/l Marine water	Fish - Pimephales promelas	72 hours
	Acute EC50 0.027 mg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 137 µg/l Marine water	Algae - Skeletonema costatum	48 hours
	Crustaceans - Eohaustorius estuarius - Adult		96 hours
	Acute LC50 17 µg/l Marine water	Fish - Pleuronectes americanus - Larvae	96 hours
	Chronic EC10 0.012 mg/l Marine water	Algae - Skeletonema costatum	21 days
	Chronic NOEC 5 µg/l Fresh water	Crustaceans - Gammarus fossarum - Adult	33 days
	Chronic NOEC 7.4 µg/l Fresh water	Fish - Pimephales promelas - Embryo	

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
No data available				

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Phenylmethanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-Isopropylidenediphenol	-	20 to 67	low
4-Nonylphenol	-	740	high
Triethoxysilyl Propylamine	-	3.4	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

SECTION 13: Disposal considerations

European waste catalogue (EWC) : waste paint and varnish containing organic solvents or other hazardous substances 08 01 11*

Disposal considerations : Do not allow to enter drains or watercourses.
 Dispose of according to all federal, state and local applicable regulations.
 If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.
 For further information, contact your local waste authority.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.

European waste catalogue (EWC) : packaging containing residues of or contaminated by hazardous substances 15 01 10*

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	UN3066	UN3066	UN3066
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL. Marine pollutant (4-Nonylphenol, Polyaminoamide Epoxy Resin Adduct)	PAINT RELATED MATERIAL
14.3 Transport Hazard Class(es)/ Label(s)	8 	8 	8
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional information	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Tunnel code E	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-A, S-B	The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

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SECTION 14: Transport information

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not applicable.

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Ingredient name	Intrinsic property	Status	Reference number	Date of revision
4,4'-Isopropylidenediphenol	Toxic to reproduction	Candidate	ED/01/2018, ED/01/2017, ED/30/2017	1/12/2017
-	Substance of equivalent concern for human health	Candidate	ED/01/2018, ED/01/2017, ED/30/2017	1/12/2017
-	Substance of equivalent concern for environment	Candidate	ED/01/2018, ED/01/2017, ED/30/2017	1/12/2017
4-Nonylphenol	Substance of equivalent concern for environment	Candidate	ED/169/2012	12/19/2012

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Other EU regulations

VOC content (2010/75/EU) : 21.8 w/w
220 g/l

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

- : ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative
- N/A = Not available

Key literature references and sources for data

- : Regulation (EC) No. 1272/2008 [CLP]
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830
- Directive 2012/18/EU, and relative amendments & additions
- Directive 2008/98/EC, and relative amendments & additions
- Directive 2009/161/EU, and relative amendments & additions
- CEPE Guidelines

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 1B, H360F (Fertility)	Calculation method
STOT RE 2, H373	Calculation method
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

Full text of abbreviated H statements

- : H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H360F May damage fertility.
- H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
- H373 (oral) May cause damage to organs through prolonged or repeated exposure if swallowed.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

SECTION 16: Other information

Full text of classifications [CLP/GHS]	: Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
	Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
	Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
	Aquatic Acute 1, H400	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
	Aquatic Chronic 1, H410	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
	Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
	Repr. 1B, H360F	REPRODUCTIVE TOXICITY (Fertility) - Category 1B
	Repr. 2, H361fd	REPRODUCTIVE TOXICITY (Fertility and Unborn child) - Category 2
	Skin Corr. 1B, H314	SKIN CORROSION/IRRITATION - Category 1B
	Skin Corr. 1C, H314	SKIN CORROSION/IRRITATION - Category 1C
	Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
	Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
	STOT RE 2, H373 (oral)	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE (oral) - Category 2
	STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
	STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

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: If there is no previous validation date please contact your supplier for more information.

Version : 11.03

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be held responsible for SDSs obtained from any other source.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

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SECTION 16: Other information