



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M SCOTCHKOTE Epoxy Coating EA4 2217 Part A RED OXIDE

#### Product Identification Numbers

UU-0093-0556-4

7100156217

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Coating.

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
<b>Telephone:</b>	+44 (0)1344 858 000
<b>E Mail:</b>	tox.uk@mmm.com
<b>Website:</b>	www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	10 - 30
Xylene	1330-20-7	215-535-7	5 - 20
4-Methylpentan-2-one	108-10-1	203-550-1	5 - 10
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	265-185-4	< 2
Formaldehyde	50-00-0	200-001-8	0.01 - 0.03

#### HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.	
H319	Causes serious eye irritation.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H335	May cause respiratory irritation.	
H373	May cause damage to organs through prolonged or repeated exposure: sensory organs	nervous system
H411	Toxic to aquatic life with long lasting effects.	

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P280E	Wear protective gloves.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

##### Disposal:

**3M SCOTCHKOTE Epoxy Coating EA4 2217 Part A RED OXIDE**

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

11% of the mixture consists of components of unknown acute oral toxicity.  
11% of the mixture consists of components of unknown acute dermal toxicity.  
13% of the mixture consists of components of unknown acute inhalation toxicity.  
Contains 9% of components with unknown hazards to the aquatic environment.

**Notes on labelling**

H304 is not required on the label due to the product's viscosity  
Nota P applies to CAS 64742-82-1. Nota J applies to CAS 90989-38-1.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>EC No.</b>	<b>REACH Registration No.</b>	<b>% by Wt</b>	<b>Classification</b>
Limestone	1317-65-3	215-279-6		10 - 30	Substance with a Community level exposure limit in the workplace
4,4'-ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5		10 - 30	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
Xylene	1330-20-7	215-535-7		5 - 20	Flam. Liq. 3, H226; Acute Tox. 4, H332; Acute Tox. 4, H312; Skin Irrit. 2, H315 - Nota C Aquatic Chronic 3, H412 Asp. Tox. 1, H304; Eye Irrit. 2, H319; STOT SE 3, H335; STOT RE 2, H373
Iron(III) oxide	1309-37-1	215-168-2		7 - 15	Substance with a Community level exposure limit in the workplace
Chlorite-group minerals	1318-59-8	215-285-9		3 - 10	Substance not classified as hazardous
4-Methylpentan-2-one	108-10-1	203-550-1		5 - 10	Flam. Liq. 2, H225; Acute Tox. 4, H332; Eye Irrit. 2, H319; STOT SE 3, H335; EUH066
Aromatic hydrocarbons, C8	90989-38-1	292-694-9		1.5 - 8	Nota J
Trizinc bis(orthophosphate)	7779-90-0	231-944-3		0.5 - 5	Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
4-Hydroxy-4-methylpentan-2-one	123-42-2	204-626-7		0.5 - 5	Eye Irrit. 2, H319 STOT SE 3, H335 Flam. Liq. 3, H226
Talc	14807-96-6	238-877-9		0.5 - 5	Substance with a Community level exposure

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					limit in the workplace
Benzoguanamine-formaldehyde-butanol polymer	68002-26-6			0.1 - 3	Substance not classified as hazardous
Ethylbenzene	100-41-4	202-849-4		1 - 3	Flam. Liq. 2, H225; Acute Tox. 4, H332; Asp. Tox. 1, H304; STOT RE 2, H373 Aquatic Chronic 3, H412
SEPIOLITE (MG2H2(SIO3)3.XH2O)	63800-37-3	264-465-3		0.5 - 3	Substance not classified as hazardous
Polymer	Trade Secret			< 2	Substance not classified as hazardous
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	265-185-4		< 2	Asp. Tox. 1, H304; STOT RE 1, H372 - Nota P Flam. Liq. 2, H225; Skin Irrit. 2, H315; Aquatic Chronic 2, H411
Aluminium orthophosphate	7784-30-7	232-056-9		0.1 - 1.5	Substance not classified as hazardous
BIS(HYDROGENATED TALLOW ALKYL)DIMETHYLAMMONIUM CHLORIDES	61789-80-8	263-090-2		0.01 - 0.2	Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
Quartz	14808-60-7	238-878-4		< 0.2	STOT RE 1, H372
Zinc oxide	1314-13-2	215-222-5		0.01 - 0.1	Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
Formaldehyde	50-00-0	200-001-8		0.01 - 0.03	Acute Tox. 2, H330; Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314; Skin Sens. 1A, H317; Muta. 2, H341; Carc. 1B, H350; STOT SE 3, H335 - Nota B,D

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

#### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

#### 5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

#### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

#### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Ethylbenzene	100-41-4	UK HSC	TWA:441 mg/m <sup>3</sup> (100 ppm);STEL:552 mg/m <sup>3</sup> (125 ppm)	SKIN
4-Methylpentan-2-one	108-10-1	UK HSC	TWA:208 mg/m <sup>3</sup> (50 ppm);STEL:416 mg/m <sup>3</sup> (100 ppm)	SKIN
4-Hydroxy-4-methylpentan-2-one	123-42-2	UK HSC	TWA: 241 mg/m <sup>3</sup> (50 ppm); STEL: 362 mg/m <sup>3</sup> (75 ppm)	
DUST, INERT OR NUISANCE	1309-37-1	UK HSC	TWA(as inhalable dust):10 mg/m <sup>3</sup> ;TWA(as respirable dust):4 mg/m <sup>3</sup>	
Iron(III) oxide	1309-37-1	UK HSC	TWA(as Fe, fume):5 mg/m <sup>3</sup> ;TWA(Inhalable):10 mg/m <sup>3</sup> ;TWA(respirable):4 mg/m <sup>3</sup> ;STEL(as Fe, fume):10 mg/m <sup>3</sup>	
Limestone	1317-65-3	UK HSC	TWA(as inhalable dust):10 mg/m <sup>3</sup> ;TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(Inhalable):10 mg/m <sup>3</sup> ;TWA(respirable):4 mg/m <sup>3</sup>	
Xylene	1330-20-7	UK HSC	TWA:220 mg/m <sup>3</sup> (50 ppm)	SKIN

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DUST, INERT OR NUISANCE	14807-96-6	UK HSC	ppm);STEL:441 mg/m3(100 ppm) TWA(as inhalable dust):10 mg/m3
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m <sup>3</sup>
Quartz	14808-60-7	UK HSC	TWA(respirable):0.1 mg/m3
Formaldehyde	50-00-0	UK HSC	TWA:2.5 mg/m3(2 ppm);STEL:2.5 mg/m3(2 ppm)

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-Methylpentan-2-one	108-10-1	UK EH40 BMGVs	4-Methyl pentan-2-one	Urine	EOS	20 umol/L	
Xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### Applicable Norms/Standards

Use gloves tested to EN 374

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If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

#### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

#### Applicable Norms/Standards

Use gloves tested to EN 407

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Thixotropic liquid.
Appearance/Odour	Pungent solvent odour; Red oxide colour
Odour threshold	No data available.
pH	No data available.
Boiling point/boiling range	$\geq 140^{\circ}\text{C}$
Melting point	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	$15^{\circ}\text{C}$ [Test Method: Closed Cup]
Autoignition temperature	$\geq 450^{\circ}\text{C}$
Flammable Limits(LEL)	$\geq 0.9\%$ volume
Flammable Limits(UEL)	$\leq 13\%$ volume
Vapour pressure	1,299.9 Pa [ @ $25^{\circ}\text{C}$ ] [Test Method: Estimated]
Relative density	No data available.
Water solubility	Negligible
Solubility- non-water	Negligible
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	No data available.
Density	1.475 g/ml

### 9.2. Other information

EU Volatile Organic Compounds	No data available.
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## SECTION 10: Stability and reactivity

### **10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### **10.2 Chemical stability**

Stable.

### **10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

### **10.4 Conditions to avoid**

None known.

### **10.5 Incompatible materials**

Amines.

Combustibles.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Strong acids.

Strong bases.

Strong oxidising agents.

Water

### **10.6 Hazardous decomposition products**

<u><b>Substance</b></u>	<u><b>Condition</b></u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## **SECTION 11: Toxicological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### **11.1 Information on Toxicological effects**

#### **Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### **Skin contact**

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### **Eye contact**

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

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Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

**Additional Health Effects:****Single exposure may cause target organ effects:**

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Prolonged or repeated exposure may cause target organ effects:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Iron(III) oxide	Dermal	Not available	LD50 3,100 mg/kg
Iron(III) oxide	Ingestion	Not available	LD50 3,700 mg/kg
4-Methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-Methylpentan-2-one	Inhalation-Vapour (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
4-Methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg
Chlorite-group minerals	Dermal		LD50 estimated to be > 5,000 mg/kg
Chlorite-group minerals	Ingestion		LD50 estimated to be > 5,000 mg/kg
4-Hydroxy-4-methylpentan-2-one	Dermal	Rabbit	LD50 13,645 mg/kg
4-Hydroxy-4-methylpentan-2-one	Ingestion	Rat	LD50 4,000 mg/kg
Trizinc bis(orthophosphate)	Dermal		LD50 estimated to be > 5,000 mg/kg

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Trizinc bis(orthophosphate)	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapour (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Benzoguanamine-formaldehyde-butanol polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Benzoguanamine-formaldehyde-butanol polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation-Vapour		LC50 estimated to be 20 - 50 mg/l
Naphtha (petroleum), hydrodesulfurised heavy	Dermal	Rabbit	LD50 > 3,000 mg/kg
Naphtha (petroleum), hydrodesulfurised heavy	Ingestion	Rat	LD50 > 5,000 mg/kg
Aluminium orthophosphate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Aluminium orthophosphate	Dermal	Rabbit	LD50 > 4,640 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg
Zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm
Formaldehyde	Ingestion	Rat	LD50 800 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Iron(III) oxide	Rabbit	No significant irritation
4-Methylpentan-2-one	Rabbit	Mild irritant
Chlorite-group minerals	Professional judgement	No significant irritation
4-Hydroxy-4-methylpentan-2-one	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Naphtha (petroleum), hydrodesulfurised heavy	Rabbit	Irritant
Quartz	Professional judgement	No significant irritation
Zinc oxide	Human and animal	No significant irritation
Formaldehyde	official classification	Corrosive

### Serious Eye Damage/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW	Rabbit	Moderate irritant

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unknown or <=700)		
Xylene	Rabbit	Mild irritant
Iron(III) oxide	Rabbit	No significant irritation
4-Methylpentan-2-one	Rabbit	Mild irritant
Chlorite-group minerals	Professional judgement	No significant irritation
4-Hydroxy-4-methylpentan-2-one	Rabbit	Severe irritant
Ethylbenzene	Rabbit	Moderate irritant
Talc	Rabbit	No significant irritation
Naphtha (petroleum), hydrodesulfurised heavy	Rabbit	No significant irritation
Zinc oxide	Rabbit	Mild irritant
Formaldehyde	official classification	Corrosive

**Skin Sensitisation**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Human and animal	Sensitising
Iron(III) oxide	Human	Not classified
4-Methylpentan-2-one	Guinea pig	Not classified
Ethylbenzene	Human	Not classified
Naphtha (petroleum), hydrodesulfurised heavy	Guinea pig	Not classified
Zinc oxide	Guinea pig	Not classified
Formaldehyde	Guinea pig	Sensitising

**Respiratory Sensitisation**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Human	Not classified
Talc	Human	Not classified
Formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

**Germ Cell Mutagenicity**

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Iron(III) oxide	In Vitro	Not mutagenic
4-Methylpentan-2-one	In Vitro	Not mutagenic
4-Hydroxy-4-methylpentan-2-one	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Naphtha (petroleum), hydrodesulfurised heavy	In vivo	Not mutagenic
Naphtha (petroleum), hydrodesulfurised heavy	In Vitro	Some positive data exist, but the data are not sufficient for classification

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Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification
Zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In vivo	Mutagenic

**Carcinogenicity**

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Iron(III) oxide	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
4-Methylpentan-2-one	Inhalation	Multiple animal species	Carcinogenic.
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Naphtha (petroleum), hydrodesulfurised heavy	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.
Formaldehyde	Not specified.	Human and animal	Carcinogenic.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure

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Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
4-Methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	Not classified for development	Rat	NOAEL 2.4 mg/l	during organogenesis
Zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation

### Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal	NOAEL Not available	

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				species		
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
4-Methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-Methylpentan-2-one	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
4-Methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-Methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
4-Hydroxy-4-methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,882 mg/kg	not applicable
4-Hydroxy-4-methylpentan-2-one	Ingestion	liver	Not classified	Rat	NOAEL 1,882 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	nervous system	Not classified	Dog	NOAEL 6.5 mg/l	4 hours
Naphtha (petroleum), hydrodesulfurised heavy	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks

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POLYMER (MW unknown or <=700)						
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Iron(III) oxide	Inhalation	pulmonary fibrosis   pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
4-Methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-Methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-Methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-Methylpentan-2-one	Inhalation	endocrine system   hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
4-Methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Ingestion	heart   immune system   muscles	Not classified	Rat	NOAEL 1,040	120 days

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		nervous system   respiratory system			mg/kg/day	
4-Hydroxy-4-methylpentan-2-one	Inhalation	blood   liver   kidney and/or bladder	Not classified	Rat	NOAEL 4.5 mg/l	6 weeks
4-Hydroxy-4-methylpentan-2-one	Ingestion	endocrine system   blood   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	nervous system	Not classified	Rat	LOAEL 4.6 mg/l	6 months
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.9 mg/l	13 weeks
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 0.6 mg/l	90 days
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	bone, teeth, nails, and/or hair   blood   liver   muscles	Not classified	Rat	NOAEL 5.6 mg/l	12 weeks
Naphtha (petroleum), hydrodesulfurised heavy	Inhalation	heart	Not classified	Multiple animal species	NOAEL 1.3 mg/l	90 days
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc oxide	Ingestion	endocrine system   hematopoietic system   kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system   immune system   muscles   kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months

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Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes   vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart   endocrine system   hematopoietic system   respiratory system   vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	skin   muscles   eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

**Aspiration Hazard**

Name	Value
Xylene	Aspiration hazard
4-Methylpentan-2-one	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Aspiration hazard
Naphtha (petroleum), hydrodesulfurised heavy	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l

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unknown or <=700)						
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	Effect Concentration 10%	>100 mg/l
Xylene	1330-20-7	Green Algae	Estimated	73 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green Algae	Estimated	73 hours	Effect Conc. 10% - Growth Rate	1.9 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
Iron(III) oxide	1309-37-1	Golden Orfe	Experimental	48 hours	LC50	>1,000 mg/l
Chlorite-group minerals	1318-59-8		Data not available or insufficient for classification			
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	96 hours	LC50	505 mg/l
4-Methylpentan-2-one	108-10-1	Green Algae	Experimental	96 hours	EC50	400 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	170 mg/l
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	57 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
Aromatic hydrocarbons, C8	90989-38-1		Data not available or insufficient for classification			
4-Hydroxy-4-methylpentan-2-one	123-42-2	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Inland Silverside	Experimental	96 hours	LC50	420 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Ricefish	Experimental	96 hours	LC50	>100 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Water flea	Experimental	21 days	NOEC	100 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			

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Trizinc bis(orthophosphate)	7779-90-0	Rainbow trout	Experimental	96 hours	LC50	0.18 mg/l
Benzoguanamine-formaldehyde-butanol polymer	68002-26-6		Data not available or insufficient for classification			
Ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
Ethylbenzene	100-41-4	Green Algae	Experimental	96 hours	EC50	3.6 mg/l
Ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l
SEPIOLITE (MG2H2(SIO3)3.XH2O)	63800-37-3		Data not available or insufficient for classification			
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	Crustacea	Experimental	96 hours	EC50	2.6 mg/l
Polymer	Trade Secret	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Aluminium orthophosphate	7784-30-7		Data not available or insufficient for classification			
BIS(HYDROGENATE D TALLOW ALKYL)DIMETHYLA MMONIUM CHLORIDES	61789-80-8	Bluegill	Laboratory	96 hours	LC50	1.33 mg/l
BIS(HYDROGENATE D TALLOW ALKYL)DIMETHYLA MMONIUM CHLORIDES	61789-80-8	Green algae	Laboratory	72 hours	EC50	0.11 mg/l
BIS(HYDROGENATE D TALLOW ALKYL)DIMETHYLA MMONIUM CHLORIDES	61789-80-8	Water flea	Laboratory	48 hours	EC50	0.32 mg/l
BIS(HYDROGENATE D TALLOW ALKYL)DIMETHYLA MMONIUM CHLORIDES	61789-80-8	Water flea	Laboratory	21 days	NOEC	0.18 mg/l
Quartz	14808-60-7		Data not available or insufficient for classification			
Zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
Zinc oxide	1314-13-2	Crustacea other	Experimental	24 hours	LC50	0.24 mg/l
Zinc oxide	1314-13-2	Green Algae	Experimental	72 hours	EC50	0.057 mg/l
Zinc oxide	1314-13-2	Algae or other aquatic plants	Estimated	96 hours	Effect Concentration 10%	0.026 mg/l
Zinc oxide	1314-13-2	Crustacea other	Estimated	24 days	NOEC	0.007 mg/l
Zinc oxide	1314-13-2	Rainbow trout	Estimated	30 days	NOEC	0.049 mg/l
Formaldehyde	50-00-0	Fish other	Experimental	96 hours	LC50	6.7 mg/l
Formaldehyde	50-00-0	Green algae	Experimental	72 hours	EC50	4.89 mg/l

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Formaldehyde	50-00-0	Water flea	Experimental	48 hours	EC50	5.8 mg/l
Formaldehyde	50-00-0	Ricefish	Experimental	28 days	NOEC	>=48 mg/l
Formaldehyde	50-00-0	Water flea	Experimental	21 days	NOEC	>=6.4 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
Limestone	1317-65-3	Data not availbl-insufficient			N/A	
Xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 % BOD/ThBOD	OECD 301F - Manometric respirometry
Iron(III) oxide	1309-37-1	Data not availbl-insufficient			N/A	
Chlorite-group minerals	1318-59-8	Data not availbl-insufficient			N/A	
4-Methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.28 days (t 1/2)	Other methods
4-Methylpentan-2-one	108-10-1	Experimental Biodegradation	14 days	BOD	84 % weight	OECD 301C - MITI test (I)
Aromatic hydrocarbons, C8	90989-38-1	Data not availbl-insufficient			N/A	
4-Hydroxy-4-methylpentan-2-one	123-42-2	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	98.5 %removal of DOC	
Talc	14807-96-6	Data not availbl-insufficient			N/A	
Trizinc bis(orthophosphate)	7779-90-0	Data not availbl-insufficient			N/A	
Benzoguanamine-formaldehyde-butanol polymer	68002-26-6	Data not availbl-insufficient			N/A	
Ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	Other methods
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 % weight	Other methods
SEPIOLITE (MG2H2(SIO3)3.XH2O)	63800-37-3	Data not availbl-insufficient			N/A	
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	Estimated Photolysis		Photolytic half-life (in air)	12.99 days (t 1/2)	Other methods
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	Experimental Biodegradation	28 days	BOD	75 % weight	OECD 301F - Manometric respirometry
Polymer	Trade Secret	Estimated Biodegradation	28 days	BOD	74 % weight	OECD 301F - Manometric respirometry
Aluminium orthophosphate	7784-30-7	Data not availbl-insufficient			N/A	
BIS(HYDROGENATED TALLOW ALKYL)DIMETHYLAMMONIUM CHLORIDES	61789-80-8	Laboratory Biodegradation	28 days	BOD	3 % weight	OECD 301D - Closed bottle test
Quartz	14808-60-7	Data not availbl-insufficient			N/A	
Zinc oxide	1314-13-2	Data not availbl-insufficient			N/A	

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Formaldehyde	50-00-0	Experimental Photolysis		Photolytic half-life(in water)	1-2 hours (t 1/2)	Other methods
Formaldehyde	50-00-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301A - DOC Die Away Test

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental BCF - Carp	28 days	Bioaccumulation factor	<=42	OECD 305E - Bioaccumulation flow-through fish test
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Xylene	1330-20-7	Experimental BCF - Rainbow Tr	56 days	Bioaccumulation factor	25.9	Other methods
Iron(III) oxide	1309-37-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Chlorite-group minerals	1318-59-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4-Methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.31	Other methods
Aromatic hydrocarbons, C8	90989-38-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4-Hydroxy-4-methylpentan-2-one	123-42-2	Experimental Bioconcentration		Log Kow	-0.14	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Trizinc bis(orthophosphate)	7779-90-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzoguanamine-formaldehyde-butanol polymer	68002-26-6	Estimated Bioconcentration		Bioaccumulation factor	6.4	Estimated: Bioconcentration factor
Ethylbenzene	100-41-4	Experimental BCF - Other	42 days	Bioaccumulation factor	1	Other methods
SEPIOLITE (MG2H2(SIO3)3.XH2O)	63800-37-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphtha (petroleum), hydrodesulfurised heavy	64742-82-1	Experimental Bioconcentration		Bioaccumulation factor	>1000	Other methods
Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aluminium orthophosphate	7784-30-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
BIS(HYDROGENATED TALLOW ALKYL)DIMETHYLAMONIUM CHLORIDES	61789-80-8	Laboratory BCF - Bluegill	49 days	Bioaccumulation factor	13	Other methods
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Zinc oxide	1314-13-2	Experimental BCF - Carp	56 days	Bioaccumulation factor	≤217	OECD 305E - Bioaccumulation flow-through fish test
Formaldehyde	50-00-0	Experimental Bioconcentration		Log Kow	0.35	Other methods

### 3M SCOTCHKOTE Epoxy Coating EA4 2217 Part A RED OXIDE

#### 12.4. Mobility in soil

Please contact manufacturer for more details

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
MIBK	108-10-1	0	

## SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 01 11\* Waste paint and varnish containing organic solvents or other dangerous substances

## SECTION 14: Transportation information

UU-0093-0556-4

**ADR/RID:** UN1263, PAINT RELATED MATERIAL, 3., II, (D/E), ENVIRONMENTALLY HAZARDOUS, ADR Classification Code: F1.

**IMDG-CODE:** UN1263, PAINT RELATED MATERIAL, 3, II, IMDG-Code segregation code: NONE, EMS: FE,SE.

**ICAO/IATA:** UN1263, PAINT RELATED MATERIAL, 3., II.

## SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Formaldehyde	50-00-0	Carc. 1B	Regulation (EC) No. 1272/2008, Table 3.1
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Iron(III) oxide	1309-37-1	Gr. 3: Not classifiable	International Agency

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4-Methylpentan-2-one	108-10-1	Grp. 2B: Possible human carc.	for Research on Cancer International Agency
Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	for Research on Cancer International Agency
SEPIOLITE (MG2H2(SIO3)3.XH2O)	63800-37-3	Gr. 3: Not classifiable	for Research on Cancer International Agency
Xylene	1330-20-7	Gr. 3: Not classifiable	for Research on Cancer International Agency

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA.

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

#### List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

#### Revision information:

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our

<b>3M SCOTCHKOTE Epoxy Coating EA4 2217 Part A RED OXIDE</b>
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knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**



## Safety Data Sheet

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<b>Transportation version number:</b>	2.00 (21/10/2019)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B

#### Product Identification Numbers

UU-0093-0498-9

7100156028

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Coating.

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
<b>Telephone:</b>	+44 (0)1344 858 000
<b>E Mail:</b>	tox.uk@mmm.com
<b>Website:</b>	www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Acute Toxicity, Category 4 - Acute Tox. 4; H302  
Acute Toxicity, Category 4 - Acute Tox. 4; H312  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304

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Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols:

GHS02 (Flame) | GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Butan-1-ol	71-36-3	200-751-6	10 - 30
Xylene	1330-20-7	215-535-7	10 - 30
Diethylenetriamine	111-40-0	203-865-4	3 - 9

#### HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.	
H302 + H312	Harmful if swallowed or in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H304	May be fatal if swallowed and enters airways.	
H335	May cause respiratory irritation.	
H336	May cause drowsiness or dizziness.	
H373	May cause damage to organs through prolonged or repeated exposure:	nervous system   sensory organs
H412	Harmful to aquatic life with long lasting effects.	

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260E	Do not breathe vapour or spray.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

**3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B****Disposal:**

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

41% of the mixture consists of components of unknown acute oral toxicity.  
 44% of the mixture consists of components of unknown acute dermal toxicity.  
 17% of the mixture consists of components of unknown acute inhalation toxicity.  
 Contains 44% of components with unknown hazards to the aquatic environment.

**Notes on labelling**

Nota J applies to CAS 90989-38-1.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N-(2-aminoethyl)-1,2-ethanediamine and (chloromethyl)oxirane	31326-29-1	500-072-8		25 - 45	Substance not classified as hazardous
Butan-1-ol	71-36-3	200-751-6		10 - 30	Flam. Liq. 3, H226; Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Dam. 1, H318; STOT SE 3, H336; STOT SE 3, H335
Xylene	1330-20-7	215-535-7		10 - 30	Flam. Liq. 3, H226; Acute Tox. 4, H332; Acute Tox. 4, H312; Skin Irrit. 2, H315 - Nota C Aquatic Chronic 3, H412 Asp. Tox. 1, H304; Eye Irrit. 2, H319; STOT SE 3, H335; STOT RE 2, H373
4-Methylpentan-2-one	108-10-1	203-550-1		5 - 10	Flam. Liq. 2, H225; Acute Tox. 4, H332; Eye Irrit. 2, H319; STOT SE 3, H335; EUH066
Diethylenetriamine	111-40-0	203-865-4		3 - 9	Acute Tox. 4, H312; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317 Acute Tox. 2, H330
4-Hydroxy-4-methylpentan-2-one	123-42-2	204-626-7		0.5 - 5	Eye Irrit. 2, H319 STOT SE 3, H335 Flam. Liq. 3, H226
Aromatic hydrocarbons, C8	90989-38-1	292-694-9		0.5 - 3	Nota J
Ethylbenzene	100-41-4	202-849-4		0.1 - 0.6	Flam. Liq. 2, H225; Acute Tox. 4, H332; Asp. Tox. 1,

## 3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B

					H304; STOT RE 2, H373 Aquatic Chronic 3, H412
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Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

##### Substance

Carbon monoxide.

Carbon dioxide.

##### Condition

During combustion.

During combustion.

### 5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

## 3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Ethylbenzene	100-41-4	UK HSC	TWA:441 mg/m <sup>3</sup> (100 ppm);STEL:552 mg/m <sup>3</sup> (125	SKIN

### 3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B

4-Methylpentan-2-one	108-10-1	UK HSC	ppm) TWA:208 mg/m <sup>3</sup> (50 ppm);STEL:416 mg/m <sup>3</sup> (100 ppm)	SKIN
Diethylenetriamine	111-40-0	UK HSC	TWA:4.3 mg/m <sup>3</sup> (1 ppm)	SKIN
4-Hydroxy-4-methylpentan-2-one	123-42-2	UK HSC	TWA: 241 mg/m <sup>3</sup> (50 ppm); STEL: 362 mg/m <sup>3</sup> (75 ppm)	
Xylene	1330-20-7	UK HSC	TWA:220 mg/m <sup>3</sup> (50 ppm);STEL:441 mg/m <sup>3</sup> (100 ppm)	SKIN
Butan-1-ol	71-36-3	UK HSC	STEL:154 mg/m <sup>3</sup> (50 ppm)	SKIN

UK HSC : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

#### Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-Methylpentan-2-one	108-10-1	UK EH40 BMGVs	4-Methyl pentan-2-one	Urine	EOS	20 umol/L	
Xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)  
EOS: End of shift.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Neoprene.	0.5mm	> 8 hours

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The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

#### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter type A

#### **Thermal hazards**

Wear heat insulating gloves when handling hot material to prevent thermal burns.

#### *Applicable Norms/Standards*

Use gloves tested to EN 407

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	liquid
<b>Appearance/Odour</b>	Strong, aromatic amine odour; Clear
<b>Odour threshold</b>	No data available.
<b>pH</b>	No data available.
<b>Boiling point/boiling range</b>	$\geq 120$ °C
<b>Melting point</b>	Not applicable.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Explosive properties</b>	Not classified
<b>Oxidising properties</b>	Not classified
<b>Flash point</b>	11 °C [Test Method: Closed Cup]
<b>Autoignition temperature</b>	$\geq 450$ °C
<b>Flammable Limits(LEL)</b>	0.9 %
<b>Flammable Limits(UEL)</b>	13 %
<b>Vapour pressure</b>	1,033.2 Pa [ @ 25 °C ] [Test Method: Estimated]
<b>Relative density</b>	No data available.
<b>Water solubility</b>	0 %
<b>Solubility- non-water</b>	No data available.
<b>Partition coefficient: n-octanol/water</b>	No data available.
<b>Evaporation rate</b>	No data available.
<b>Vapour density</b>	No data available.
<b>Decomposition temperature</b>	No data available.
<b>Viscosity</b>	No data available.
<b>Density</b>	0.96 g/ml

## 9.2. Other information

EU Volatile Organic Compounds

*No data available.*

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

Temperatures above the boiling point.

### 10.5 Incompatible materials

Amines.

Combustibles.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

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#### Skin contact

May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

#### Ingestion

May be harmful if swallowed.

Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

##### Prolonged or repeated exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Butan-1-ol	Dermal	Rabbit	LD50 3,402 mg/kg
Butan-1-ol	Inhalation-Vapour (4 hours)	Rat	LC50 24 mg/l
Butan-1-ol	Ingestion	Rat	LD50 2,290 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
4-Methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-Methylpentan-2-one	Inhalation-Vapour (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
4-Methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg
Diethylenetriamine	Dermal	Rabbit	LD50 1,045 mg/kg
Diethylenetriamine	Inhalation-	Rat	LC50 > 0.07 mg/l

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	Dust/Mist (4 hours)		
Diethylenetriamine	Ingestion	Rat	LD50 819 mg/kg
4-Hydroxy-4-methylpentan-2-one	Dermal	Rabbit	LD50 13,645 mg/kg
4-Hydroxy-4-methylpentan-2-one	Ingestion	Rat	LD50 4,000 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation- Vapour (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Butan-1-ol	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
4-Methylpentan-2-one	Rabbit	Mild irritant
Diethylenetriamine	Rabbit	Corrosive
4-Hydroxy-4-methylpentan-2-one	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Butan-1-ol	Rabbit	Severe irritant
Xylene	Rabbit	Mild irritant
4-Methylpentan-2-one	Rabbit	Mild irritant
Diethylenetriamine	Rabbit	Corrosive
4-Hydroxy-4-methylpentan-2-one	Rabbit	Severe irritant
Ethylbenzene	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
Butan-1-ol	Human	Not classified
4-Methylpentan-2-one	Guinea pig	Not classified
Diethylenetriamine	Guinea pig	Sensitising
Ethylbenzene	Human	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Diethylenetriamine	Human	Sensitising

**Germ Cell Mutagenicity**

Name	Route	Value
Butan-1-ol	In vivo	Not mutagenic
Butan-1-ol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
4-Methylpentan-2-one	In Vitro	Not mutagenic
Diethylenetriamine	In Vitro	Not mutagenic
4-Hydroxy-4-methylpentan-2-one	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification

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Name	Route	Species	Value
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
4-Methylpentan-2-one	Inhalation	Multiple animal species	Carcinogenic.
Diethylenetriamine	Dermal	Multiple animal species	Not carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Butan-1-ol	Ingestion	Not classified for female reproduction	Rat	NOAEL 5,000 mg/kg/day	premating & during gestation
Butan-1-ol	Inhalation	Not classified for male reproduction	Rat	NOAEL 18 mg/l	6 weeks
Butan-1-ol	Inhalation	Not classified for development	Rat	NOAEL 10.6 mg/l	during gestation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
4-Methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
Diethylenetriamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
Diethylenetriamine	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
Diethylenetriamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
4-Hydroxy-4-methylpentan-2-one	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation

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Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
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**Lactation**

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butan-1-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Butan-1-ol	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Butan-1-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
4-Methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-Methylpentan-2-one	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
4-Methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-Methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Diethylenetriamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
4-Hydroxy-4-methylpentan-2-one	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,882 mg/kg	not applicable
4-Hydroxy-4-methylpentan-2-one	Ingestion	liver	Not classified	Rat	NOAEL 1,882 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the	Human	NOAEL Not	

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			data are not sufficient for classification	and animal	available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butan-1-ol	Inhalation	blood	Not classified	Rat	NOAEL 0.3 mg/l	3 months
Butan-1-ol	Inhalation	auditory system	Not classified	Human	NOAEL Not available	occupational exposure
Butan-1-ol	Inhalation	liver   kidney and/or bladder   respiratory system	Not classified	Guinea pig	NOAEL Not available	3 months
Butan-1-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 9.09 mg/l	13 weeks
Butan-1-ol	Ingestion	blood	Not classified	Rat	NOAEL 500 mg/kg/day	13 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
4-Methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-Methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-Methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-Methylpentan-2-one	Inhalation	endocrine system   hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days

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4-Methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Ingestion	heart   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Diethylenetriamine	Ingestion	endocrine system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
4-Hydroxy-4-methylpentan-2-one	Inhalation	blood   liver   kidney and/or bladder	Not classified	Rat	NOAEL 4.5 mg/l	6 weeks
4-Hydroxy-4-methylpentan-2-one	Ingestion	endocrine system   blood   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months

**Aspiration Hazard**

Name	Value
Butan-1-ol	Some positive data exist, but the data are not sufficient for classification
Xylene	Aspiration hazard
4-Methylpentan-2-one	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

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No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N-(2-aminoethyl)-1,2-ethanediamine and (chloromethyl)oxirane	31326-29-1		Data not available or insufficient for classification			
Butan-1-ol	71-36-3	Bluegill	Experimental	96 hours	LC50	100 mg/l
Butan-1-ol	71-36-3	Crustacea other	Experimental	96 hours	LC50	2,100 mg/l
Butan-1-ol	71-36-3	Green Algae	Experimental	96 hours	EC50	225 mg/l
Butan-1-ol	71-36-3	Water flea	Experimental	48 hours	EC50	>500 mg/l
Butan-1-ol	71-36-3	Green Algae	Experimental	72 hours	NOEC	180 mg/l
Butan-1-ol	71-36-3	Water flea	Experimental	21 days	NOEC	4.1 mg/l
Xylene	1330-20-7	Green Algae	Estimated	73 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green Algae	Estimated	73 hours	Effect Conc. 10% - Growth Rate	1.9 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	96 hours	LC50	505 mg/l
4-Methylpentan-2-one	108-10-1	Green Algae	Experimental	96 hours	EC50	400 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	170 mg/l
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	57 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
Diethylenetriamine	111-40-0	Green Algae	Experimental	72 hours	EC50	1,164 mg/l
Diethylenetriamine	111-40-0	Guppy	Experimental	96 hours	LC50	430 mg/l
Diethylenetriamine	111-40-0	Water flea	Experimental	48 hours	EC50	16 mg/l
Diethylenetriamine	111-40-0	Green algae	Experimental	72 hours	NOEC	10 mg/l
Diethylenetriamine	111-40-0	Three-spined stickleback	Experimental	28 days	NOEC	>10 mg/l
Diethylenetriamine	111-40-0	Water flea	Experimental	21 days	NOEC	5.6 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Inland Silverside	Experimental	96 hours	LC50	420 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Ricefish	Experimental	96 hours	LC50	>100 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
4-Hydroxy-4-methylpentan-2-one	123-42-2	Water flea	Experimental	21 days	NOEC	100 mg/l

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Aromatic hydrocarbons, C8	90989-38-1		Data not available or insufficient for classification			
Ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
Ethylbenzene	100-41-4	Green Algae	Experimental	96 hours	EC50	3.6 mg/l
Ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N-(2-aminoethyl)-1,2-ethanediamine and (chloromethyl)oxirane	31326-29-1	Data not available or insufficient			N/A	
Butan-1-ol	71-36-3	Experimental Biodegradation	19 days	Dissolv. Organic Carbon Deplet	98 % weight	OECD 301E - Modified OECD Scre
Xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 % BOD/ThBOD	OECD 301F - Manometric respirometry
4-Methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.28 days (t 1/2)	Other methods
4-Methylpentan-2-one	108-10-1	Experimental Biodegradation	14 days	BOD	84 % weight	OECD 301C - MITI test (I)
Diethylenetriamine	111-40-0	Experimental Biodegradation	21 days	BOD	87 % weight	OECD 301D - Closed bottle test
4-Hydroxy-4-methylpentan-2-one	123-42-2	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	98.5 % removal of DOC	
Aromatic hydrocarbons, C8	90989-38-1	Data not available or insufficient			N/A	
Ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	Other methods
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 % weight	Other methods

## 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N-(2-aminoethyl)-1,2-ethanediamine and (chloromethyl)oxirane	31326-29-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Butan-1-ol	71-36-3	Experimental Bioconcentration		Log Kow	0.88	Other methods
Xylene	1330-20-7	Experimental BCF - Rainbow Tr	56 days	Bioaccumulation factor	25.9	Other methods
4-Methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.31	Other methods
Diethylenetriamine	111-40-0	Experimental BCF- Carp	42 days	Bioaccumulation factor	≤6.3	OECD 305E - Bioaccumulation flow-through fish test
4-Hydroxy-4-methylpentan-2-one	123-42-2	Experimental Bioconcentration		Log Kow	-0.14	Other methods
Aromatic hydrocarbons, C8	90989-38-1	Data not available or insufficient for	N/A	N/A	N/A	N/A

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		classification				
Ethylbenzene	100-41-4	Experimental BCF - Other	42 days	Bioaccumulation factor	1	Other methods

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
MIBK	108-10-1	0	

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 01 11\* Waste paint and varnish containing organic solvents or other dangerous substances

**SECTION 14: Transportation information**

UU-0093-0498-9

**ADR/RID:** UN1263, PAINT RELATED MATERIAL, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

**IMDG-CODE:** UN1263, PAINT RELATED MATERIAL, 3, II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SE.

**ICAO/IATA:** UN1263, PAINT RELATED MATERIAL, 3., II.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
4-Methylpentan-2-one	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

## 3M SCOTCHKOTE EPOXY COATING EA4 2217 PART B

Xylene

1330-20-7

Gr. 3: Not classifiable

International Agency  
for Research on Cancer

### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA.

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

### List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed or in contact with skin.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

### Revision information:

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)