Base NCD

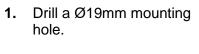




SMARTEQ[™] **Interview** antennas

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- Carefully clean ~10mm around the hole on the backside of the sheet metal to obtain optimal grounding.
- Surface treat with an anticorrosive agent of low viscosity, e.g. Tectyl.
- 4. Assemble the gasket (D) and the cable (F) (if not mounted) to the base (C) with a suitable tool.
- 5. Insert the bracket (E) in the mounting hole, pass the cable (F) through the hole. Carefully check that the base (C) and the bracket (E) are aligned to each other.
- 6. Fasten the base (C) to the bracket (E) with the screw (G), but not harder than the base can be turned (gasket (H) shall not be mounted).
- 7. Assemble the ball-joint (B), preferable with the rod mounted, to the base (C) and adjust the position* of the rod by mutually turning the base (C) and the ball-joint (B).

- 8. Remove the ball-joint (B) and finally tighten the screw (G), torque 2.0 2.5Nm**
- **9.** Mount the gasket (H).
- **10.** Fasten the ball-joint (B) with the screw (A), torque 2.0 2.5Nm**

*For best performance, the position of the rod should be vertical. If not possible, minimum angle is 45°.

** Torque 2.0 - 2-5Nm means hard tightening with a normal screwdriver.

Maximum rod torque, 5Nm.