Technical data sheet 4819 siaron 8



Status:	Ok
Approval:	05.08.2021

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Machinery, equipment

Product profile		
Grit type:	Zirconia alumina	
Grit range (total):	24; 36-40; 60-120	
Backing:	Fibre	
Coating:	Closed	
Bonding:	Resin over resin	
Special coating:	Cooling additive	
Equipment:		

Properties		Technology
Removal rate:	9 - very high	- Plain
Lifetime:	9 - very long	
Finishing:	8 - good	
Flexibility:	1 - very rigid	
Contact pressure:	10 - high	

Advantages	
General Fabrication:	High performance for stock removalLong lifetimeVersatile

Applications	
General Fabrication:	 Removal of rust Weld preparation Removal of discolouration Stock removal Surface treatment Deburring Smoothing and blending of flaws

Material		
General Fabrication:	Non-ferrous metals	Non-ferrous metal
	Steel	Unalloyed / low-alloy steel

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Conversion forms	Upper conversion	Lower conversion
	Discs	- Fibre discs

Application	Superordinate group	Subgroup
E	Portable machine sanding	Angle grinder
Cut:	Dry application	

Details	
No suitability for:	Wet sandingMaterials with poor chip removal propertiesVery soft grinding (flexible disc)Stone grinding
Sanding recommendation:	For aggressive grinding, select a hard sanding padFor soft grinding, select a soft grinding padUse of sanding grease is recommended for sanding aluminium
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask

Communication				
Claim:		The specialist abrasive for unalloyed steels and non-ferrous metals		
Сору:	Specially designed for applications fibre discs achieve, among other th	Specially designed for applications involving steel and non-ferrous metals, 4819 siaron 8 fibre discs achieve, among other things, high stock removal rates and have a long life.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID	
	Application image	General Fabrication:	ID 8056	
	Product show:			
	Macro shot:			
	Packaging image:			
	Product group image:		ID 12300	

Main applicationSecondary application