

Powermax85®

Duramax™ hand/machine torch consumables



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting	Hand	45	220818 ²	220854	220941 ²	220842 ² or 220777 ^{1,2}	220857
		65			220819 ²		
		85			220816 ²		

¹For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

²Consumable available in bulk packaging. See order information below.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	45	220817 ² or 220955 ³	220854 ² or 220953 (ohmic)	220941 ²	220842 ² or 220777 ^{1,2}	220857
		65			220819 ²		
		85			220816 ²		

¹For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777).

²Consumable available in bulk packaging. See order information below.

³Deflector for unshielded cutting.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Gouging	Hand/Machine	30-85	220798	220854	220797 ²	220842 ²	220857

²Consumable available in bulk packaging. See order information below.



Minimum order quantity			1	1	5	5	1
Consumable type	Torch type	Amperage	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut®	Hand	45	220931	220854 or 220953 (ohmic)	220930 ²	220842 ²	220947
	Machine		220955 or 220948 (ohmic)				220857

²Consumable available in bulk packaging. See order information below.



Duramax consumable kits

Language combinations available		English	French/English	English/French/ Italian/Spanish	Spanish/ Portuguese	English/Swedish/ Norwegian/Finnish	English/German/ Polish/Czech
All-in-one kit	Handheld	850890	850969	850965	850970	850967	850976
	Mechanized	850880	850963	850941	850964	850961	850960
FineCut® kit	Handheld	850930	850957	850953	850968	850955	850954
	Mechanized	850920	850951	850947	850952	850949	850958

Duramax consumable bulk kits

Order quantity	25	25	25	25	25	25	25	10	10
Bulk kit part number	228934	228767	228761	228762	228765	228759	228760	228763	228764
Contents	220777 electrode	220842 electrode	220930 nozzle	220797 nozzle	220941 nozzle	220819 nozzle	220816 nozzle	220817 shield	220818 shield



See pages 50-51 for current system part number information.