

xFUME® PRO 24

MIG/MAG Fume Extraction Torch



Technical Data (EN 60 974-7)

	Cooling :	Air Cooled
	Amperage :	250 A (CO ₂) 220 A (Mixed Gases)
	Duty Cycle :	60%
	Wire Size :	0.8 - 1.2mm

Complete Torch



Length

4 Metre

5 Metre

Complete Torches

612.0127.1

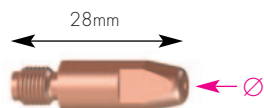
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Consumables

Heavy Duty M6 Contact Tips



Diameter	Part No.
Ø 0.8 mm	140.0054
Ø 1.0 mm	140.0245
Ø 1.2 mm	140.0382

Gas Nozzle



Ø	Type	Part No.
12.5mm	Conical	145.0880.5
19mm	Cylindrical	145.0895.5

Tip Adaptor



Type	Part No.
M6	142.0308.5

Torch Liner PVC Coated

Ø 0.6-0.8mm



Diameter Ø	Length	Part No.
0.6-0.8mm	4 Metre	124.0012
0.6-0.8mm	5 Metre	124.0015

Ø 1.0-1.2mm

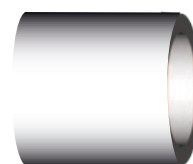


Diameter Ø	Length	Part No.
1.0-1.2mm	4 Metre	124.0031
1.0-1.2mm	5 Metre	124.0035

Suction Nozzle / Insulator



	Part No.
Suction Nozzle	600.0148.1



	Part No.
Insulator	146.0091.5

