## Flow Solutions

## ELECTROFUSION

# 4947 Adjustable Elbow 

## The PLASSON solution to misalignment in PE Pipe systems.

PLASSON's adjustable elbow solves issues of misalignment by allowing elbows of up to $12^{\circ}$ off-set to be made in the single sided fitting, or up to $24^{\circ}$ in the double-sided fitting. These elbow off-sets are formed on site and then welded to fix the angle. This range of adjustment will allow for pipe coil jointing where pipe ends are not aligned or where a pipe connects to a fixed pump or valve that does not precisely line up.

Many flange connections are difficult to bolt-up and seal because of alignment issues, the Adjustable Elbow with a spigot flange adapter will allow a misaligned pipe to be bolted to a fixed flange without the stress, the Adjustable Elbow is then welded to fix the angle. The risk of a leaking flange joint is minimised by providing the relief of alignment stress.


## KEY FEATURES

- Each ball joint allows up to $12^{\circ}$ angular change.
- Angular change possible in any direction.
- Accepting of pipes or pipe/fixed flange connections that are out of alignment.
- Free movement of ball joint until welding fixes the off-set angle.
- Reduces stress on joints, flanges and other fittings.
- Simplifies alignment and jointing on site.
- PN16 rated.
- Suitable for SDR11 and SDR17 PE80 or PE100.
- WRAS Approved.



## 4947 EF Adjustable Elbow

4947C4 EF Adjustable Elbow
Adjustment angle
$0^{\circ}$ to $24^{\circ}$


| Code | Size d | L | L1 | D | A | W |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PF4947C4090 | 90 | 341 | 72 | 116 | 77 | 1450 |
| PF4947C4110 | 110 | 362 | 80 | 140 | 83 | 2030 |
| PF4947C4125 | 125 | 382 | 85 | 157 | 95 | 2630 |
| PF4947C4160 | 160 | 456 | 92 | 200 | 114 | 4510 |
| PF4947C4180 | 180 | 511 | 104 | 224 | 128 | 7490 |
| PF4947C4200 | 200 | 512 | 104 | 250 | 125 | 9733 |
| PF4947C4225 | 225 | 600 | 105 | 282 | 141 | 13230 |
| PF4947C4250 | 250 | 644 | 123 | 312 | 156 | 16775 |

4947D4 EF Adjustable Elbow One Sided
Adjustment angle
$0^{\circ}$ to $12^{\circ}$


| Code | Size d x D1 | L | L1 | L2 | D | A | W |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PF4947D4090 | $90 \times 90$ | 258 | 72 | 82 | 116 | 77 | 940 |
| PF4947D4110 | $110 \times 110$ | 276 | 85 | 85 | 140 | 83 | 1290 |
| PF4947D4125 | $125 \times 125$ | 292 | 90 | 90 | 157 | 95 | 1740 |
| PF4947D4160 | $160 \times 160$ | 335 | 100 | 100 | 200 | 114 | 3150 |
| PF4947D4180 | $180 \times 180$ | 365 | 138 | 138 | 223 | 128 | 4210 |
| PF4947D4200 | $200 \times 200$ | 370 | 104 | 116 | 250 | 125 | 6172 |
| PF4947D4225 | $225 \times 225$ | 426 | 105 | 124 | 282 | 141 | 8340 |
| PF4947D4250 | $250 \times 250$ | 455 | 123 | 134 | 312 | 156 | 10800 |


| Technical Details: |  |
| :--- | :--- |
| Max Angular Deflection - Code 4947C4 | $24^{\circ}$ in any direction |
| Max Angular Deflection - Code 4947D4 | $12^{\circ}$ in any direction |
| Materials: | PE100 |
| Pressure Rating Water: | PN16 |
| Pressure Rating Gas: | PE100 SDR11 (MOP 10) |
| Voltage: | 40 volts |
| Standards: | EN12201 and EN1555, WRAS |
| Sizes: | $90 \mathrm{~mm}-250 \mathrm{~mm}$ |



