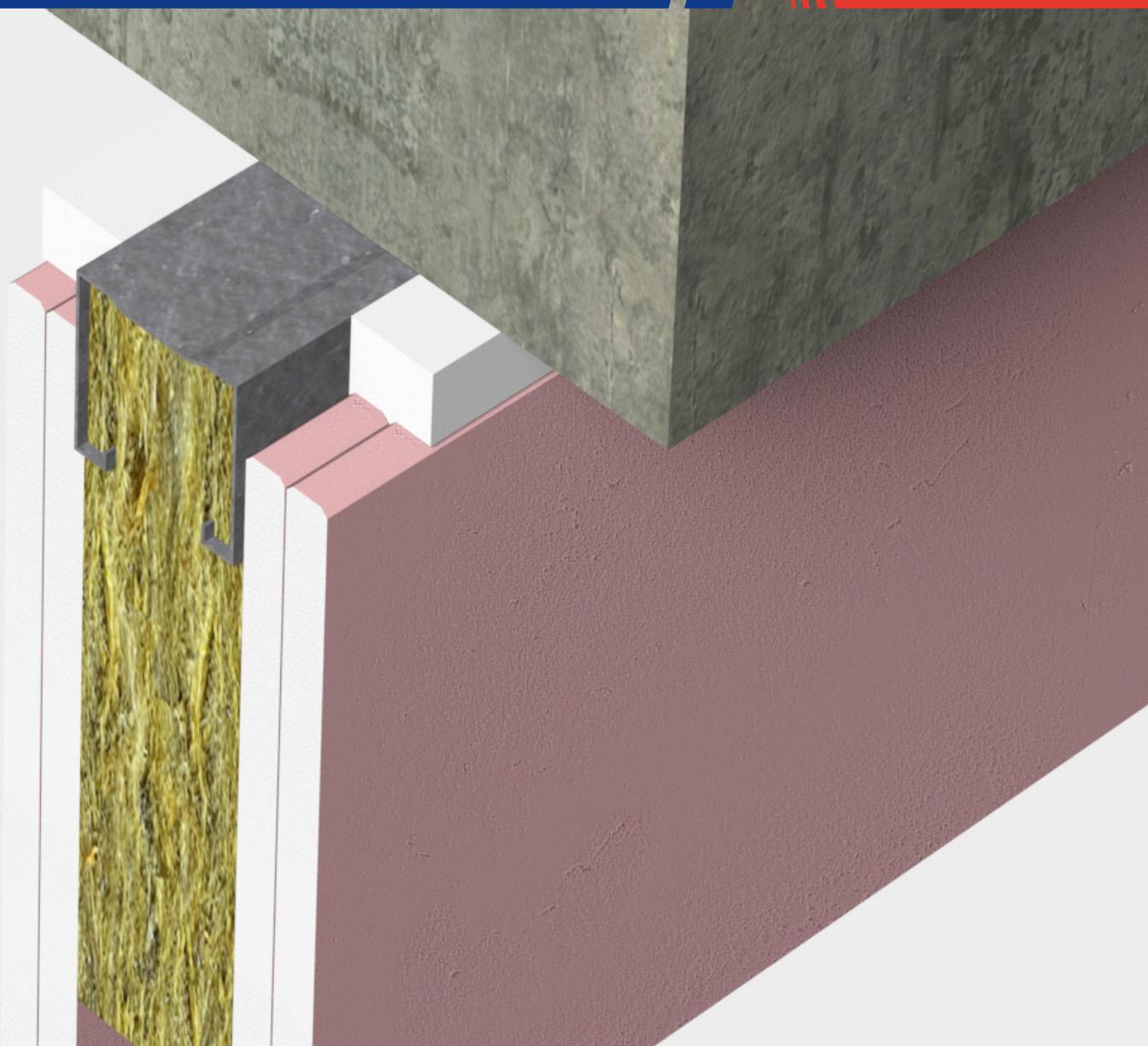


# FS704

## Fire Resistant Hybrid Sealant

### Technical Handbook



## Intelligent Engineered Passive Fire Protection

**We are specialists, with one focus that has not and will not change – to protect people and buildings from fire. For 50 years, Nullifire has been a market leader in the Passive Fire Protection industry. We pride ourselves for being the only manufacturer offering intumescent and fire stopping solutions.**

Passive fire protection is highly complex but crucially important, especially as buildings become more sophisticated. At Nullifire, we understand the need to have confidence in fire protection; so, we provide systems that perform when they are called upon.

With a unique team of technical experts, everything is focused on providing what our customers need at every stage of their project – smart protection.

Nullifire is a brand of CPG, Construction Products Group, a European manufacturer and service provider of high performance building materials.



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## Assistance When Required

**Our targeted approach allows you to access answers to all of your questions - quickly, simply and for at any stage of the design, build and installation process.**

Regardless of the complexity of a project, you can turn to the team here at Nullifire. Our trained expert team support architects, specifiers, main contractors and installers in product selection, specification writing and industry best practices. Involving us at the early stages of a project can help you save money and time, as well as the assurance that the products selected are fully compatible and ideal for the job at hand.

Whilst choosing the right product is vitally important, the application is equally as critical. To optimise this process, we are able to supply the field teams data on formulations, installation specifications and technical drawings to ensure the correct application of our products. Bespoke manuals and instructions can be prepared by our technical teams for specific situations. Our extensive online and face-to-face training ensures Nullifire products are applied professionally and efficiently, whilst giving installers and contractors access to new technologies

Contact our  
Technical  
department

All of our product data-sheets, technical notes and additional product information can be downloaded from [www.nullifire.com](http://www.nullifire.com).

# Technical Product Description

## FS704 Fire Resistant Hybrid Sealant



FS704 is a non-sagging fire resistant sealant with excellent processing properties. Based on hybrid polymers, FS704 is a paintable elastic sealant free of phthalated, isocyanates and silicone. In a reaction with humidity from the air it forms a soft elastic sealant that shows good resistance to light, ageing and weathering.

### Key Benefits Summary

- Up to 2 hours fire resistance Tested to EN 1366-4
- Up to 25% movement capability normal usage in building, not during fire
- Suitable for flexible walls and rigid walls & floors
- Can be painted if required
- Tested for smoke leakage
- Acoustic rating: 66 dB
- Air permeability: airtight up to 600 Pa

### Preparation

- Always read SDS, pre-application guidance and relevant application detail prior to application.
- All surfaces must be clean and sound, free from dirt, grease and other contamination.
- Wood, plaster and brick may be damp but not running wet.
- Porous or high gloss surfaces require priming prior to application.
- If a clean line is required on adjoining substrates, masking tape should be used.
- Insert required backing material oversized to joint width to ensure stability, to provide correct depth of seal.
- Gun sealant into gap to required depth by applying an even pressure to the trigger.
- Work and tool to a smooth finish immediately with a wet profiling tool or spatula.

### Information in tables

Fire performance in accordance with EN1366-4 testing.

**Key to abbreviations:** E = Integrity  
I = Insulation  
W = Joint width range

**Orientation:** H = Horizontal supporting construction  
V = Vertical supporting construction - vertical joint  
T = Vertical supporting construction - horizontal joint

**Movement capability:** X = No movement

**Type of splices:** F = Field

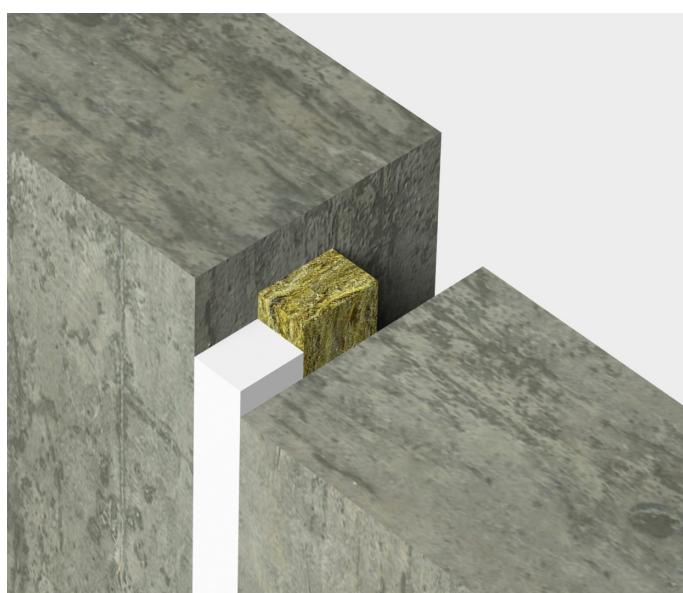
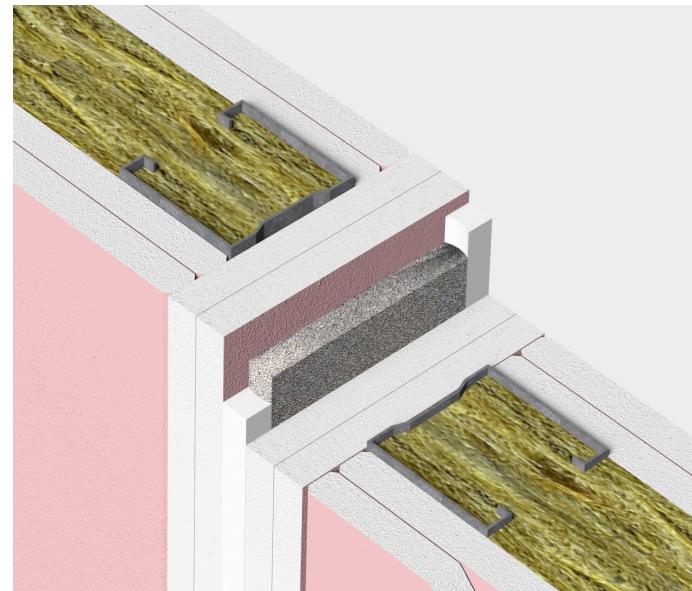
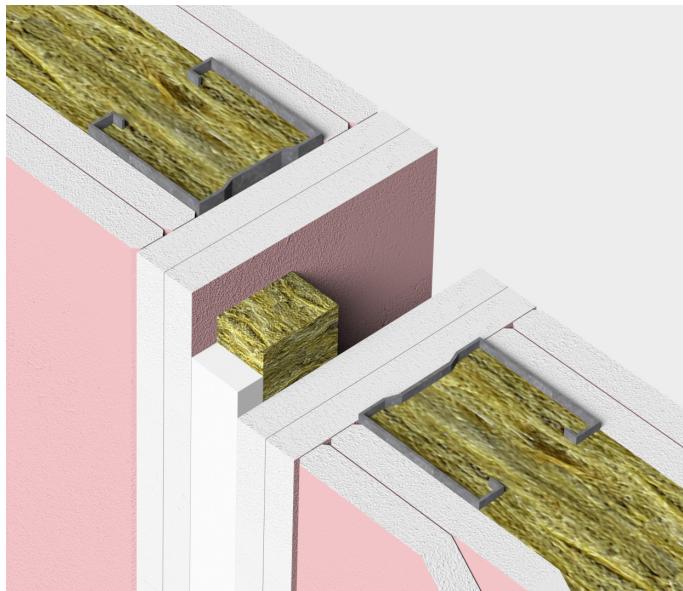
#### Density of materials

- Concrete wall :  $\geq 2400 \pm 200 \text{ kg/m}^3$
- Masonry wall (Concrete Block or ACC Block) :  $\geq 350 \text{ kg/m}^3$
- Timber wood :  $\geq 450 \text{ kg/m}^3$

#### Depth of rock fibre backer

- W 05- 20 : 40 mm depth
- W 21- 50 : 50 mm depth

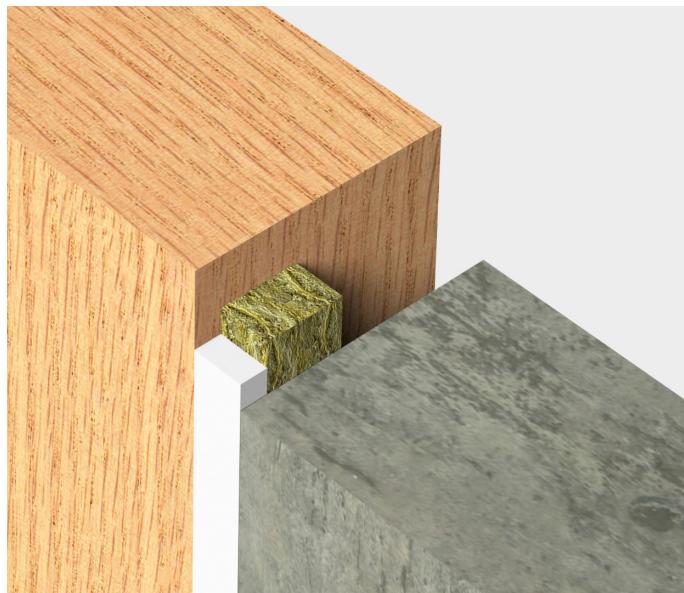
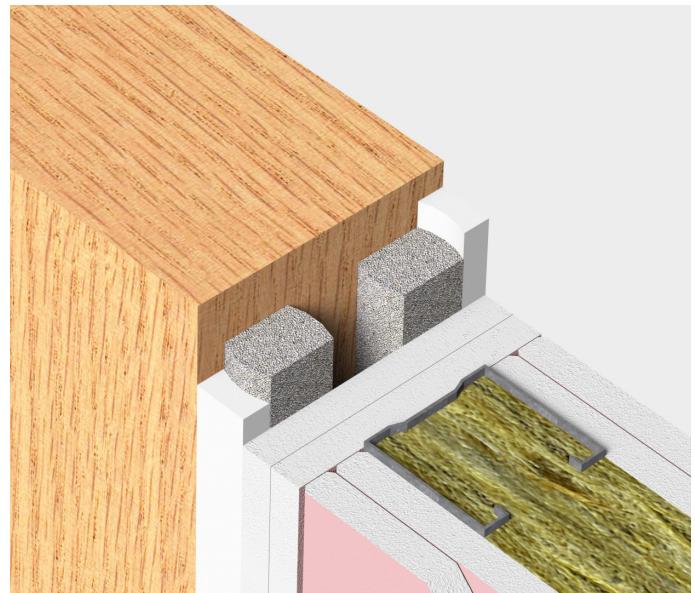
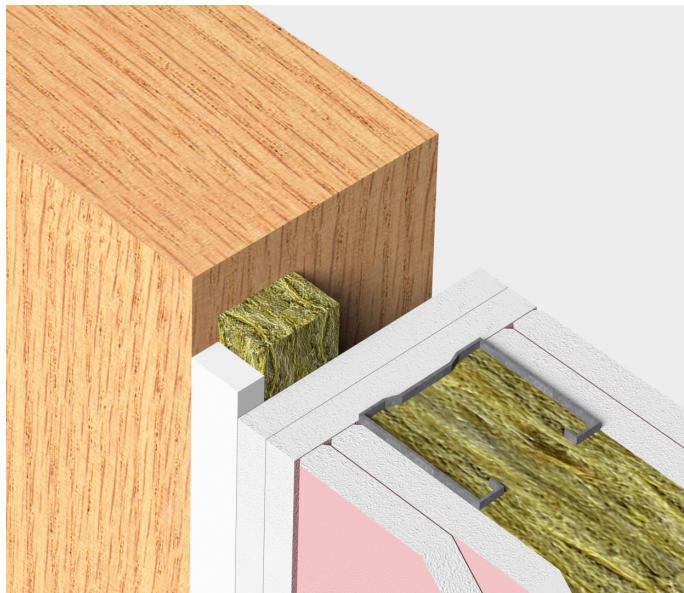
# Walls ≥ 100 mm - Vertical Linear Joints



| Substrate         | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Drywall | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 25                 | EI 60          | V- X- F               | W 05- 50        |
| Drywall - Drywall | PE/PU                           | Both sides           | 10                 | EI 60          | V- X- F               | W 05- 20        |
| Drywall - Drywall | PE/PU                           | Both sides           | 2:1                | EI 60          | V- X- F               | W 20- 50        |

All results for drywalls are also valid for concrete and masonry walls.  
2:1 = ratio of width to depth of the sealant.

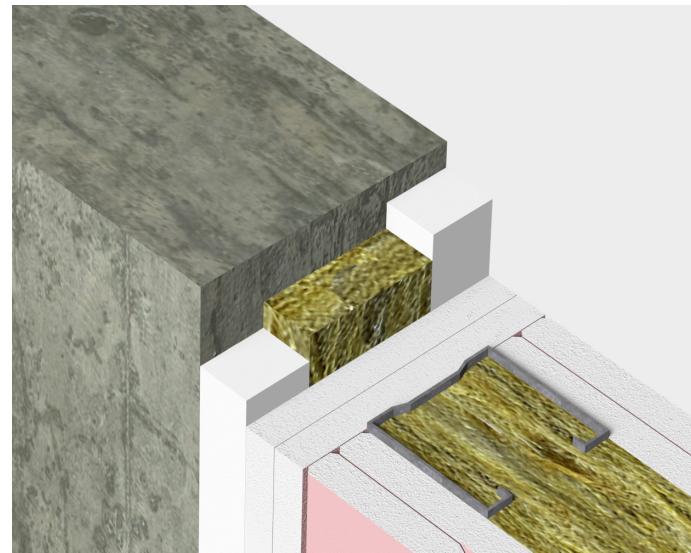
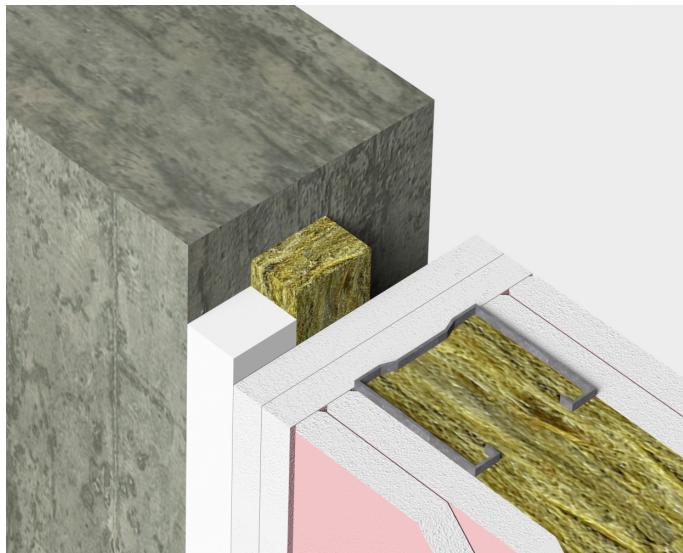
# Walls ≥ 100 mm - Vertical Linear Joints



| Substrate             | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-----------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Timber wall | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 25                 | EI 60          | V- X- F               | W 05- 50        |
| Drywall - Timber wall | PE/PU                           | Both sides           | 10                 | EI 60          | V- X- F               | W 05- 20        |
| Drywall - Timber wall | PE/PU                           | Both sides           | 2:1                | EI 60          | V- X- F               | W 20- 50        |

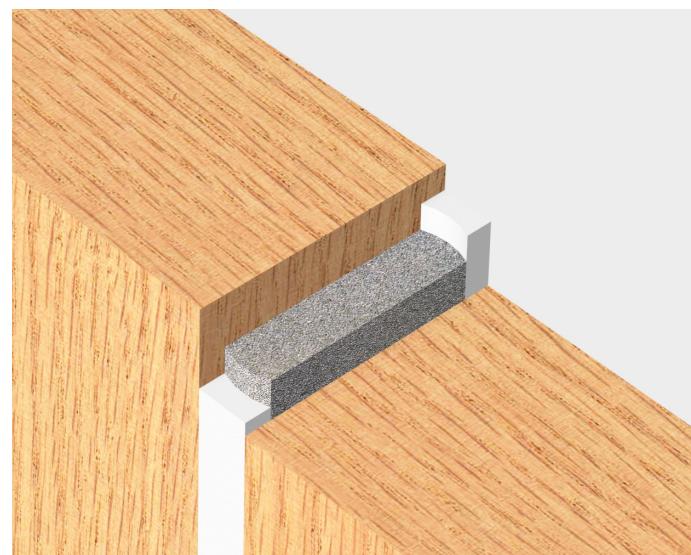
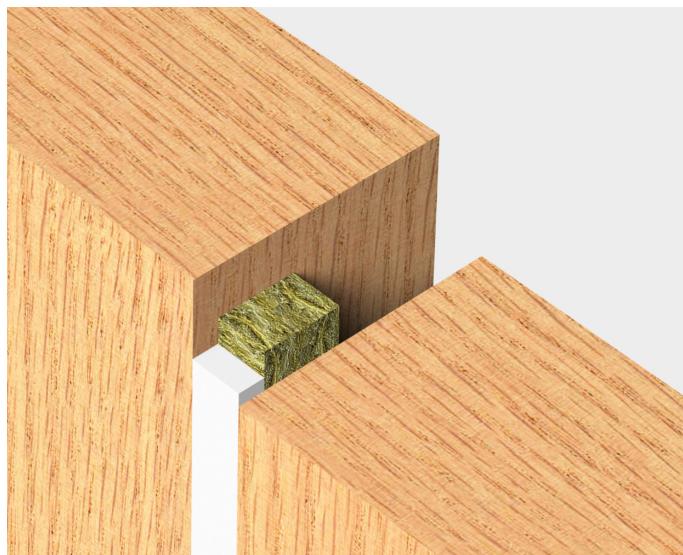
All results for drywalls are also valid for concrete and masonry walls.  
2:1 = ratio of width to depth of the sealant.

# Walls ≥ 100 mm - Vertical Linear Joints



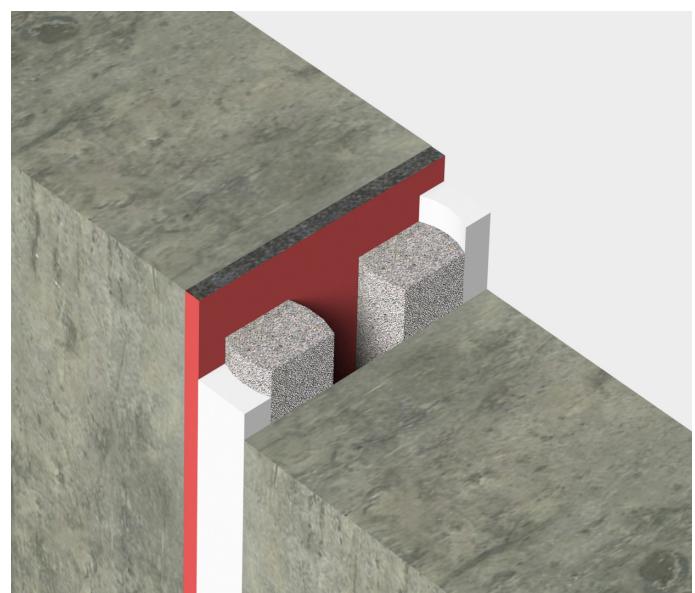
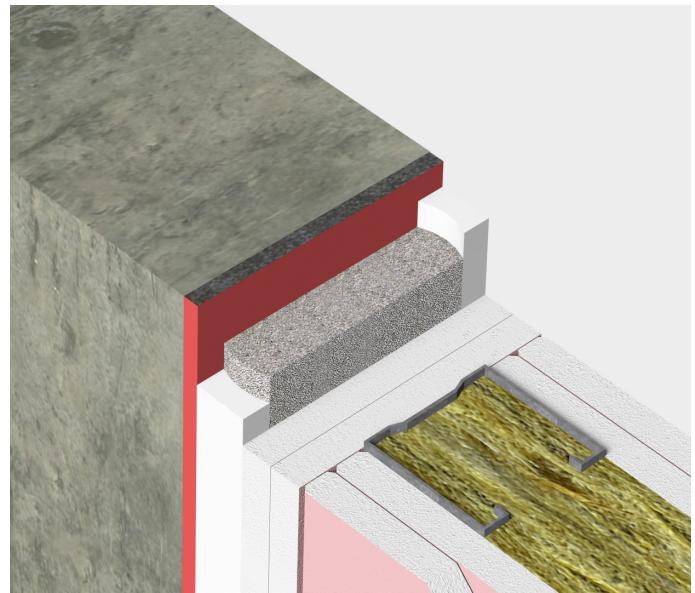
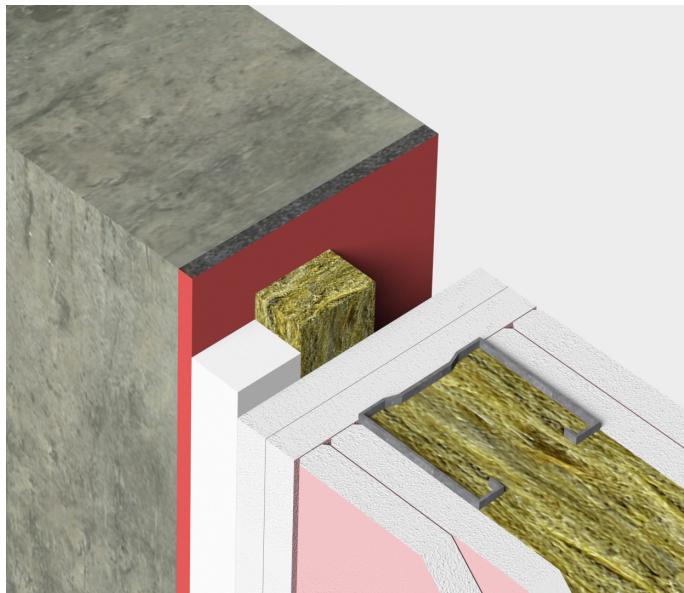
| Substrate                           | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-------------------------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Concrete and masonry wall | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 10                 | EI 60          | V-X-F                 | W 05-20         |
| Drywall - Concrete and masonry wall | Rock fibre 33 kg/m <sup>3</sup> | Both sides           | 25                 | EI 60          | V-X-F                 | W 21-50         |

All results for drywalls are also valid for concrete and masonry walls.



| Substrate                 | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|---------------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Timber wall - Timber wall | Rock fibre 33 kg/m <sup>3</sup> | Fire sides           | 25                 | EI 60          | V-X-F                 | W 05-50         |
| Timber wall - Timber wall | PE/PU                           | Both sides           | 10                 | EI 60          | V-X-F                 | W 05-20         |
| Timber wall - Timber wall | PE/PU                           | Both sides           | 25                 | EI 60          | V-X-F                 | W 20-50         |

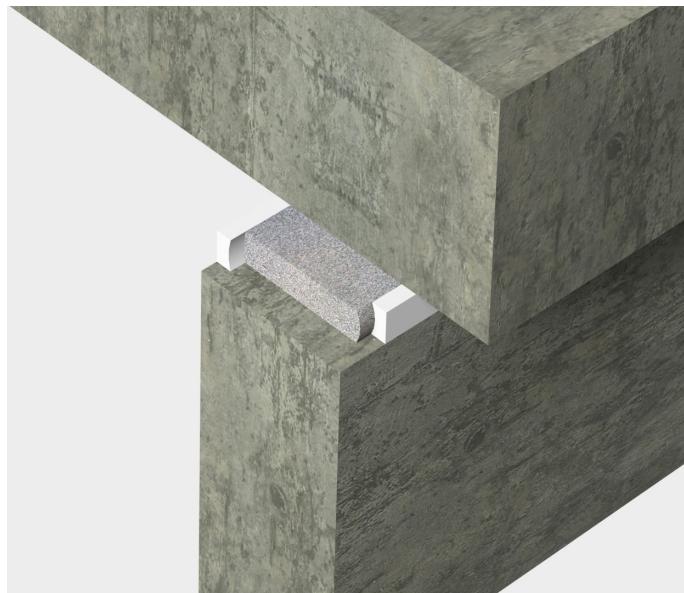
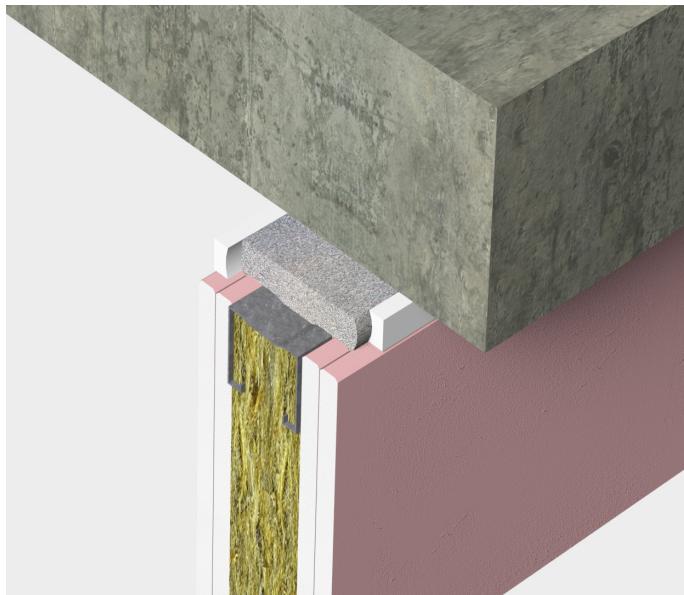
# Walls ≥ 100 mm - Vertical Linear Joints



| Substrate       | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-----------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Steel | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 25                 | EI 45          | V – X - F             | W 20- 50        |
| Drywall - Steel | PE/PU                           | Both sides           | 25                 | EI 45          | V – X - F             | W 05- 50        |

All results for drywalls are also valid for concrete and masonry walls.

# Walls ≥ 100 mm - Horizontal Linear Joints (Head of Wall)

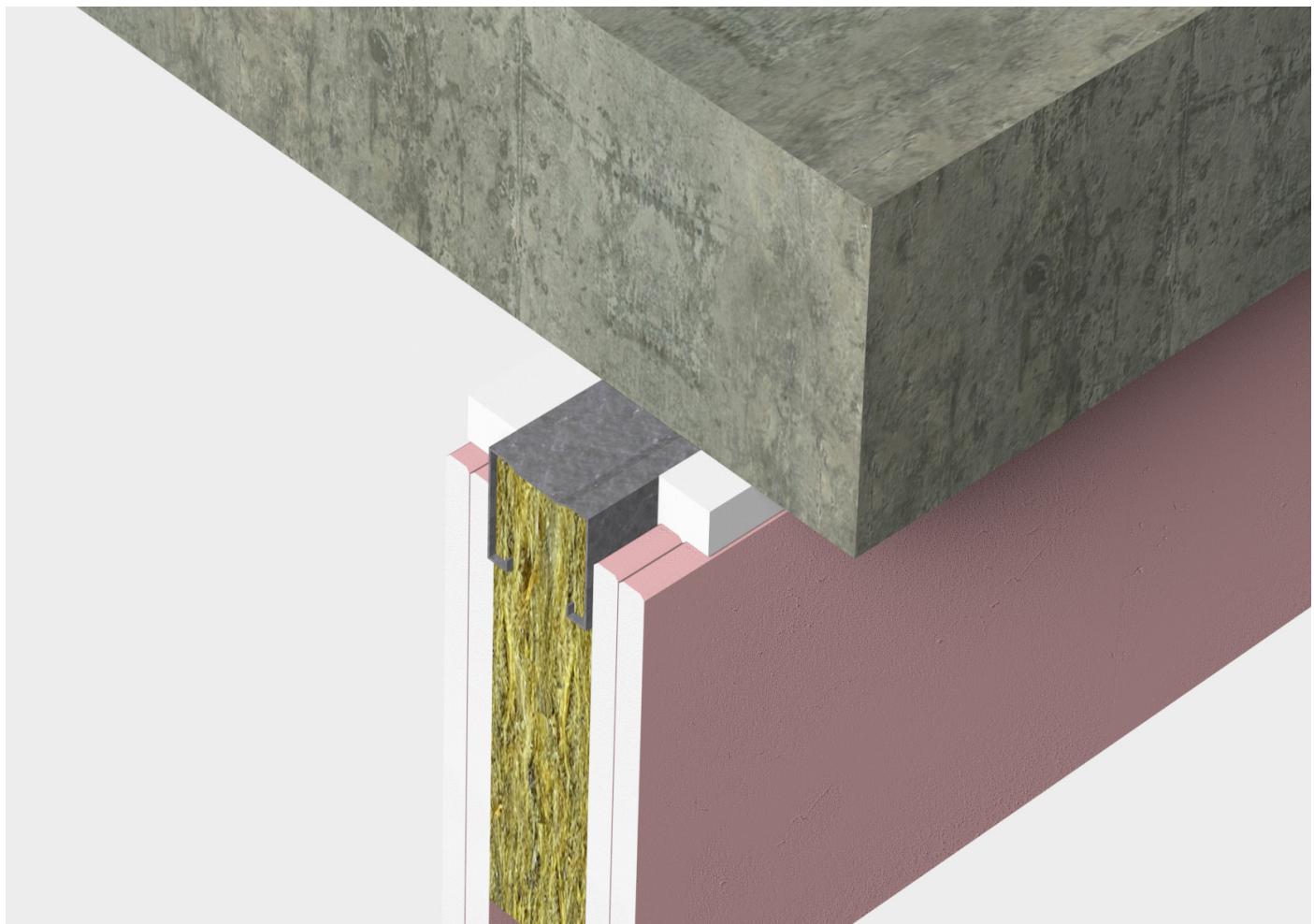


| Substrate             | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-----------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Rigid floor | PE/PU                           | Both sides           | 10                 | EI 120         | T- X- F               | W 05- 20        |
| Drywall - Rigid floor | PE/PU                           | Both sides           | 2:1                | EI 60          | T- X- F               | W 20- 50        |
| Drywall - Rigid floor | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 10                 | EI 60          | T- X- F               | W 05- 20        |
| Drywall - Rigid floor | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 2:1                | EI 90          | T- X- F               | W 20- 50        |

All results for drywalls are also valid for concrete and masonry walls.

2:1 = ratio of width to depth of the sealant/

# Walls ≥ 100 mm - Horizontal Linear Joints (Head of Wall)

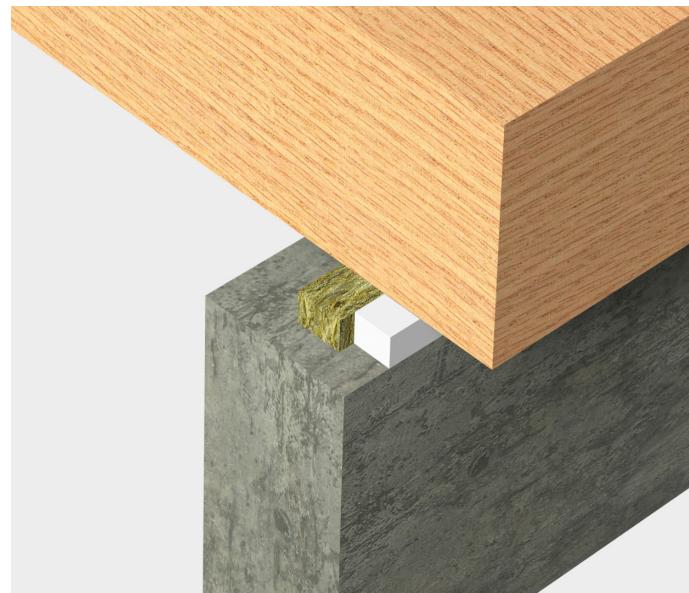
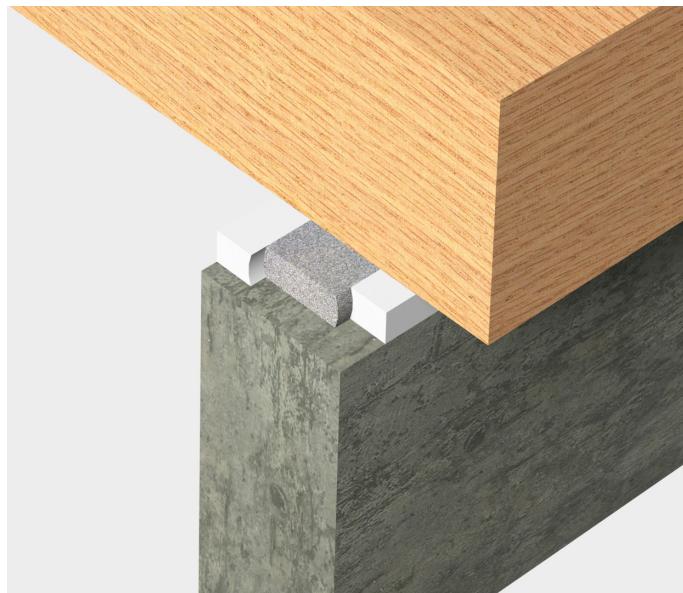
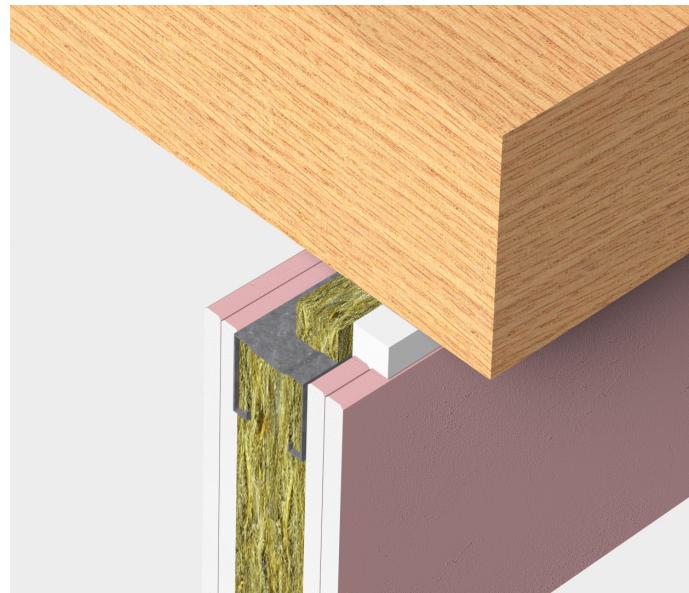
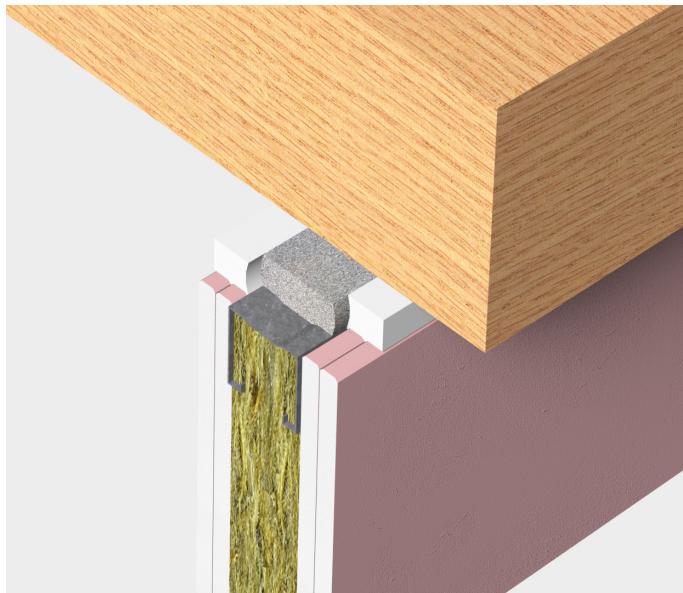


| Substrate             | Backing Material | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-----------------------|------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Rigid floor | None             | Both sides*          | 25                 | EI 120         | T- X- F               | W 05- 20        |

All results for drywalls are also valid for concrete and masonry walls.

\*No backer, application direct on metal head track.

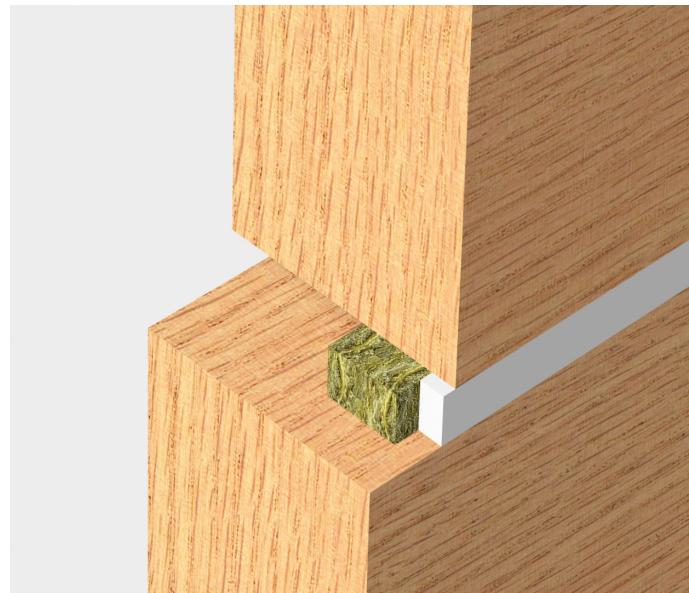
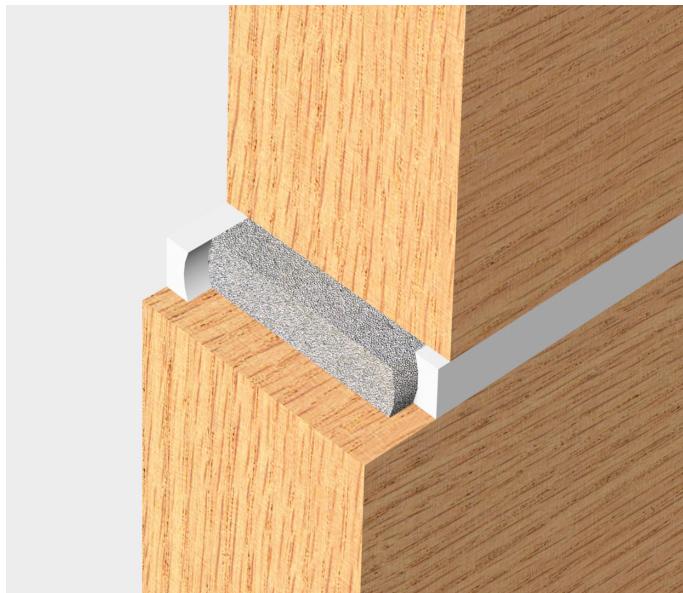
# Walls ≥ 100 mm - Horizontal Linear Joints (Head of Wall)



| Substrate              | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|------------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Drywall - Timber floor | PE/PU                           | Both sides           | 25                 | EI 60          | T- X- F               | W 00- 50        |
| Drywall - Timber floor | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 25                 | EI 60          | T- X- F               | W 05- 50        |
| Drywall - Timber floor | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 10                 | EI 45          | T- X- F               | W 20- 50        |

All results for drywalls are also valid for concrete and masonry walls.

# Walls ≥ 100 mm - Horizontal Linear Joints



| Substrate                 | Backing Material                | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|---------------------------|---------------------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Timber wall - Timber wall | PE/PU                           | Both sides           | 10                 | EI 60          | T- X- F               | W 05- 20        |
| Timber wall - Timber wall | PE/PU                           | Both sides           | 2:1                | EI 60          | T- X- F               | W 20- 50        |
| Timber wall - Timber wall | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 10                 | EI 60          | T- X- F               | W 05- 20        |
| Timber wall - Timber wall | Rock fibre 33 kg/m <sup>3</sup> | Fire side            | 2:1                | EI 90          | T- X- F               | W 20- 50        |

2:1 = ratio of width to depth of the sealant

# Floors ≥ 150 mm - Horizontal Linear Joints



| Substrate                 | Backing Material | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|---------------------------|------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Rigid floor - Rigid floor | PE/PU            | Top side             | 10                 | EI 90          | H- X- F               | W 05- 20        |
| Rigid floor - Rigid floor | PE/PU            | Top side             | 2:1                | EI 60          | H- X- F               | W 20- 50        |
| Rigid floor - Rigid floor | PE/PU            | Both sides           | 10                 | EI 120         | H- X- F               | W 05- 20        |
| Rigid floor - Rigid floor | PE/PU            | Both sides           | 2:1                | EI 90          | H- X- F               | W 20- 50        |

PE/PU backing material can always be replaced by Rock fibre 33 kg/m<sup>3</sup>

2:1 = ratio of width to depth of the sealant



| Substrate                | Backing Material | Sealant Installation | Sealant Depth (mm)       | Classification | Application and usage | Gap width range |
|--------------------------|------------------|----------------------|--------------------------|----------------|-----------------------|-----------------|
| Rigid floor - Rigid wall | None             | Top side             | min. 10 x 10 (triangle)* | EI 120         | H- X- B               | W 01- 05        |

\* Smoothed at 45 degrees.

# Floors ≥ 150 mm - Horizontal Linear Joints

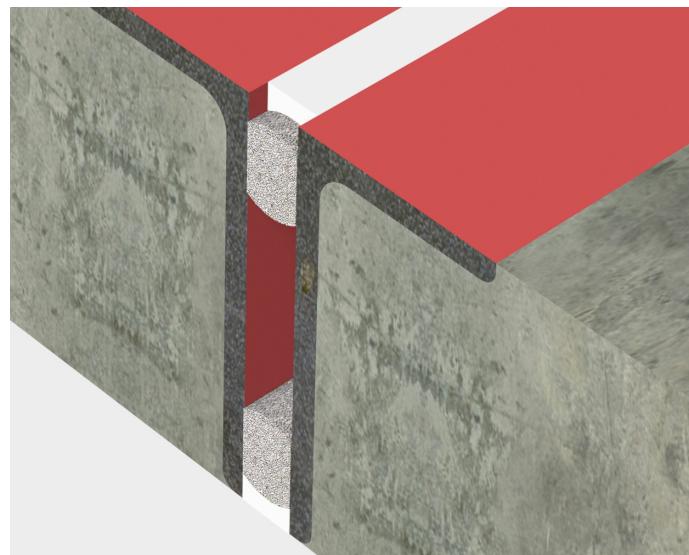


| Substrate                  | Backing Material | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|----------------------------|------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Rigid floor - Timber floor | PE/PU            | Top side             | 10                 | EI 90          | H- X- F               | W 05- 20        |
| Rigid floor - Timber floor | PE/PU            | Top side             | 2:1                | EI 60          | H- X- F               | W 20- 50        |
| Rigid floor - Timber floor | PE/PU            | Both sides           | 10                 | EI 90          | H- X- F               | W 05- 20        |
| Rigid floor - Timber floor | PE/PU            | Both sides           | 2:1                | EI 60          | H- X- F               | W 20- 50        |

PE/PU backing material can always be replaced by Rock fibre 33 kg/m<sup>3</sup>.

2:1 = ratio of width to depth of the sealant.

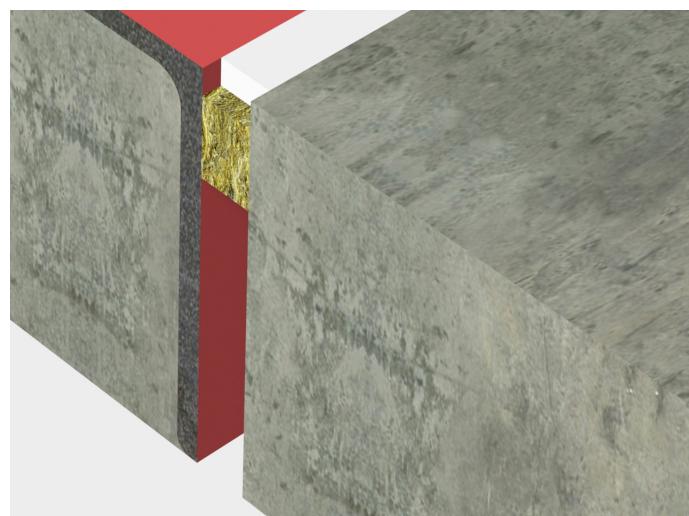
# Floors ≥ 150 mm - Horizontal Linear Joints



| Substrate                   | Backing Material | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-----------------------------|------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Corner Steel - Corner Steel | PE/PU            | Top side             | 10                 | EI 45          | H- X- F               | W 05- 20        |
| Corner Steel - Corner Steel | PE/PU            | Top side             | 2:1                | EI 30          | H- X- F               | W 20- 50        |
| Corner Steel - Corner Steel | PE/PU            | Both sides           | 10                 | EI 90          | H- X- F               | W 05- 20        |
| Corner Steel - Corner Steel | PE/PU            | Both sides           | 2:1                | EI 60          | H- X- F               | W 20- 50        |

PE/PU backing material can always be replaced by Rock fibre 33 kg/m<sup>3</sup>.

2:1 = ratio of width to depth of the sealant.



| Substrate               | Backing Material | Sealant Installation | Sealant Depth (mm) | Classification | Application and usage | Gap width range |
|-------------------------|------------------|----------------------|--------------------|----------------|-----------------------|-----------------|
| Corner Steel - Concrete | PE/PU            | Both sides           | 10                 | EI 120         | H- X- F               | W 05- 20        |
| Corner Steel - Concrete | PE/PU            | Both sides           | 2:1                | EI 45          | H- X- F               | W 20- 50        |

2:1 = ratio of width to depth of the sealant.

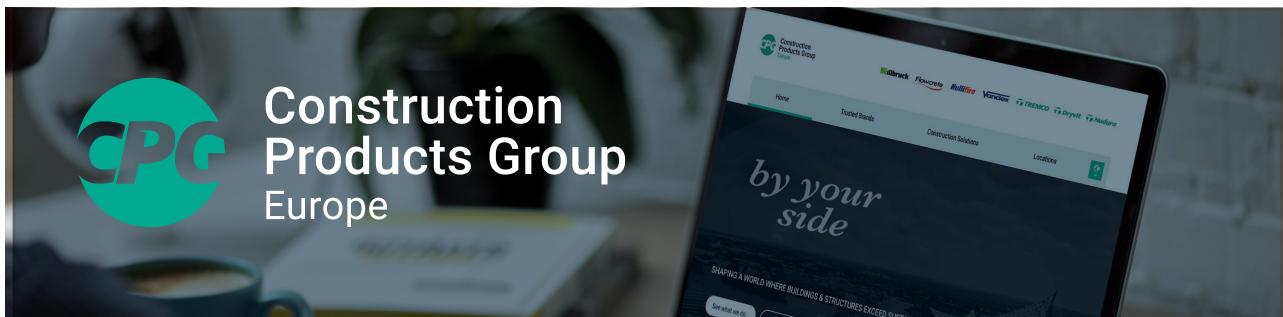
# Testing & Certification

**Able to assist with a comprehensive selection of passive fire protection products, Nullifire's product portfolio gives architects, specifiers, and contractors the ability to achieve fire protection requirements within any building structure.**

**Working closely with our in-house technical team, 3<sup>rd</sup> party accredited installers can deliver the best possible and most cost-effective fire protection solution, without compromising on quality or safety.**

**As the sole manufacturer to offer both intumescent coatings and fire stopping products, we are uniquely positioned to offer a full package to suit all project requirements. Nullifire's passive fire protection products, in combination with technical support and expert advice, gives all parties peace of mind and assurance of local building code compliance.**

**Our passive fire protection products undergo initial validation assessments at our in-house facilities prior to undergoing rigorous independent 3<sup>rd</sup> party testing and certification.**



**CPG Europe manufactures high performance building materials in order to solve the complex challenges faced by today's construction industry. With over 1,400 employees across Europe, we are committed to shaping a world where buildings and structures save energy, last longer and exceed sustainability benchmarks.**

#### **Delivering World-Class Construction Product Solutions.**

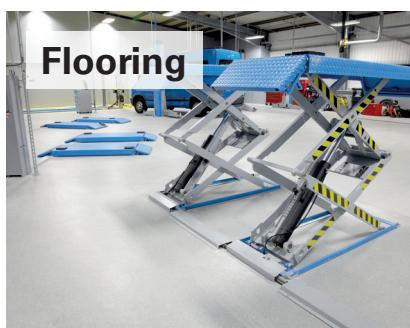
The product brands housed within CPG Europe cover a wide array of different construction needs and provide a wealth of complex services, support and systems that are rarely found together under one roof.



Window Insulation, Façade Construction, Exterior Insulation & EIFS, Structural & Inplant Glazing



Intumescent Coatings, Fire Stopping



Seamless Resin Flooring, Subfloor Preparation, Car Parking Structures



Civil Engineering, Potable & Waste Water Industry, Balconies, Terraces, Basements & Foundations



Liquid Applied Systems, Felt Systems, Vegetated Roofing

**Europe's leading construction products brands...**

**illbruck**

**Flowcrete**

**Nullifire**

**Vandex**

**TREMCO**

**Dryvit**

**Nudura**

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