

Assembly diagram



TEXI SILENCE MATIC

Assembly can be carried by skilled workmen, mechanics who can assemble the machine themselves.

I. MACHINE HEAD BOX



+



+



+



oil sump, vaseline oil,
AK lifter, hinges, rubbers,
thread guide, knee lifter, holder

thread stand

screwdrivers, screws, soft cover
bobbins, knee lifter rod, magnet

II. CONTROL BOX



speed controller, regulation spanner, screws, lever
pedal/motor, holder, control panel, control box,

III. PREMIUM EX SILENCE MATIC BOX



TABLE TOP TSM PREMIUM EX



+

TEXI VARIO 8



+

TITANIUM Ti812



+

16X231 80s



STAND TEXI PREMIUM EX SILVER

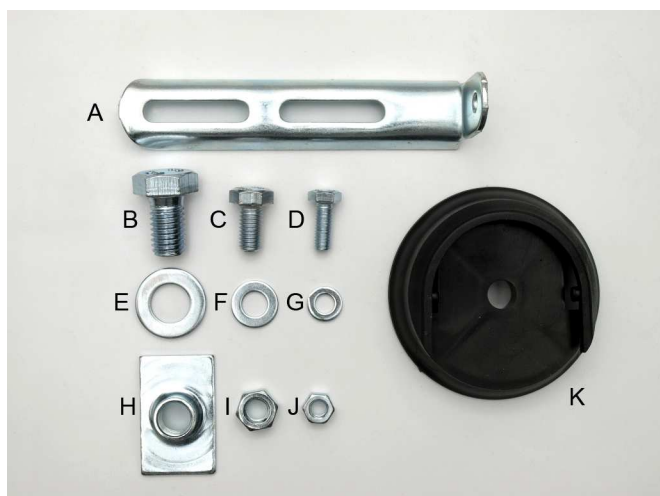


+



+

A – 1x Drawer
B – 2x Slide
C – 4x S6
D – 6x S4
E – 4x WS6



A – 1x Grip
B – 4x M12
C – 10x M8
D – 2x M6
E – 4x WM12
F – 10x WM8
G – 2x WM6
H – 4x PM12
I – 10x NM8
J – 2x NM6
K – 4x 30106S

You will also need: box wrench 8 mm, 2x box wrench 10 mm, 2x box wrench 13 mm, box wrench 17 mm, 4x nail, driller, hammer, hose clamp.

1.



2.



4x M8, WM8, NM 8

3.



4.



4x 30106S

5.



6.



4x M8, WM8, NM 8

7.



8.



1x Grip, 2x M6, WM6, NM 6

9.



10.



11.



2x M8, WM8, NM 8

12.

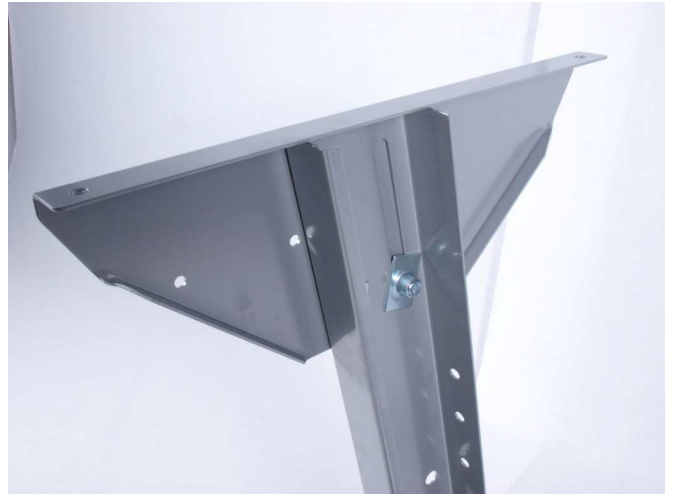


13.



2x M12, WM12, PM 12

14.



15.

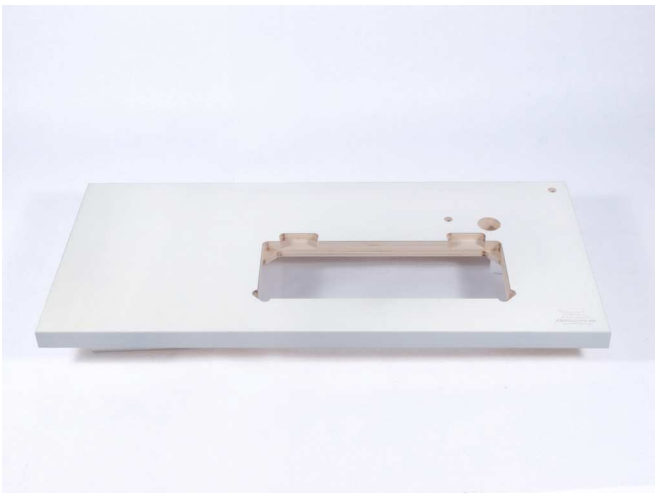


16.



2x M12, WM12, PM 12

17.



18.

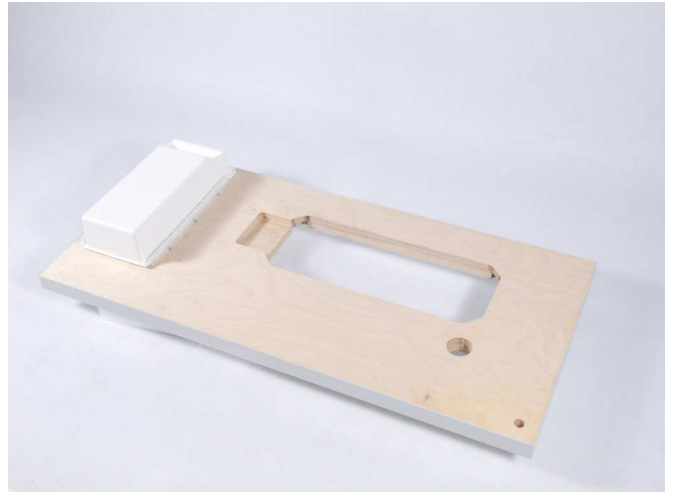


1x Drawer
2x Slide
6x S4

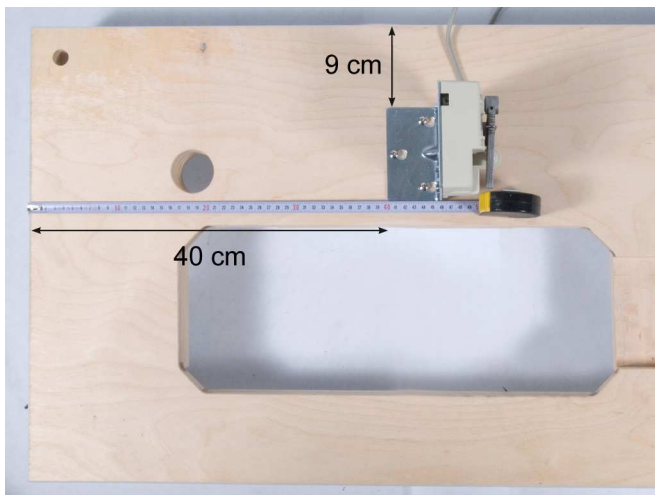
19.



20.

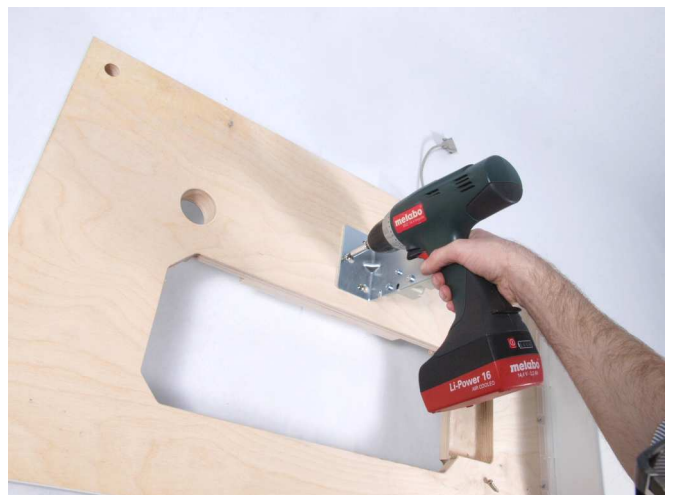


21.

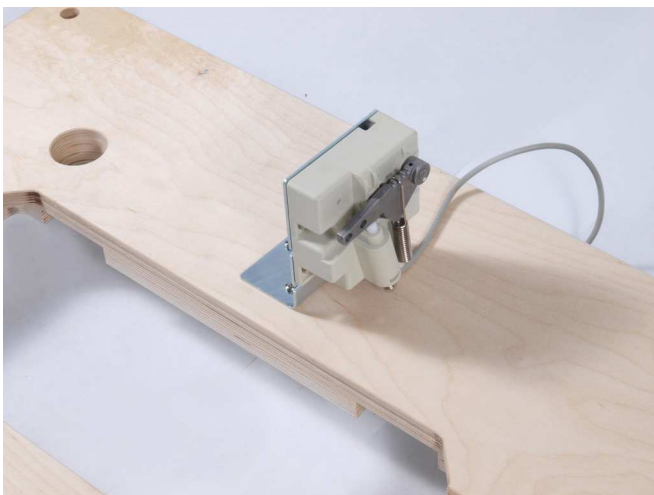


speed controller

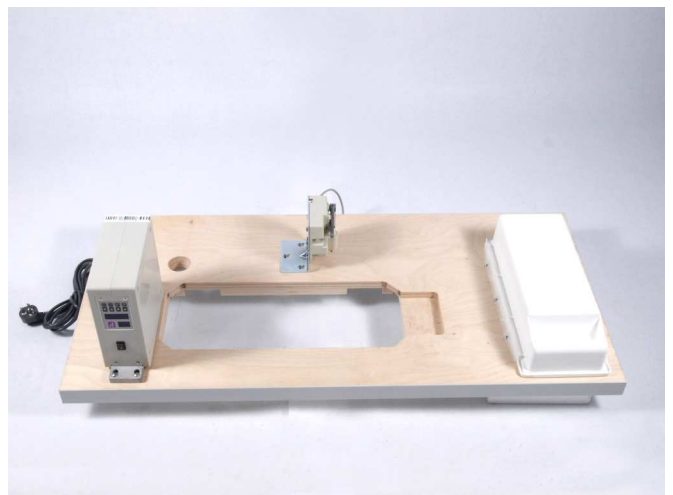
22.



23.



24.



control box

25.



26.



27.



28.



29.



30.



4x S6, WS6

31.



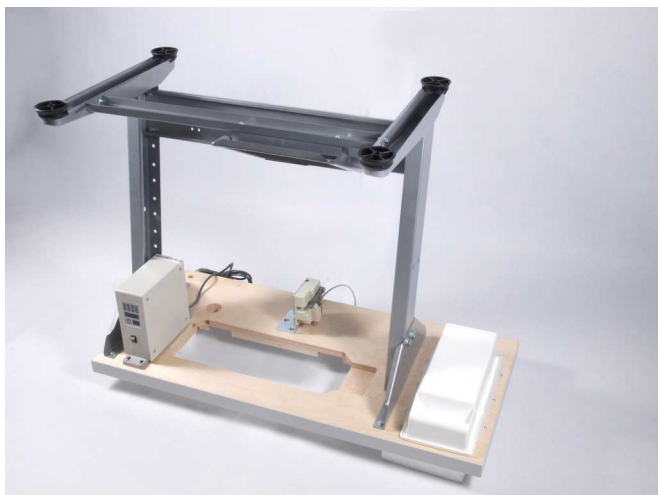
32.



33.



34.



35.



lever pedal/motor

36.



37.



38.



39.



oil sump, rubbers

40.



nails

41.



42.



43.

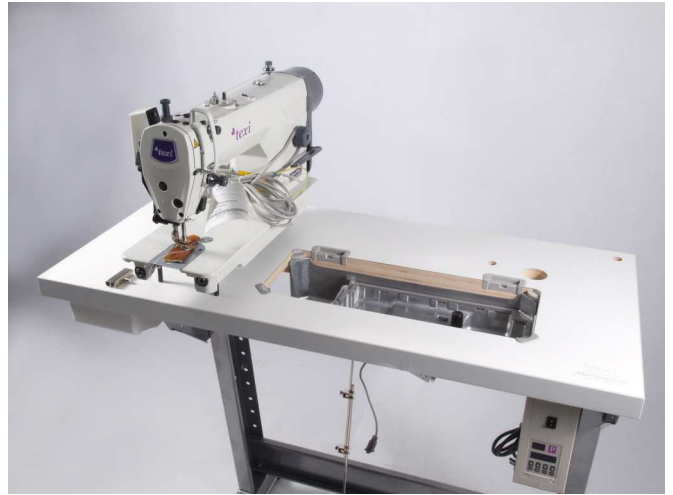


knee lifter rod, magnet

44.



45.



46.

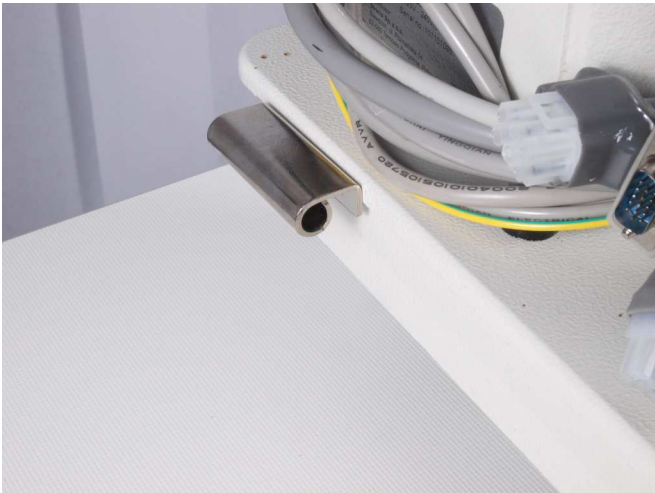


47.



hinges

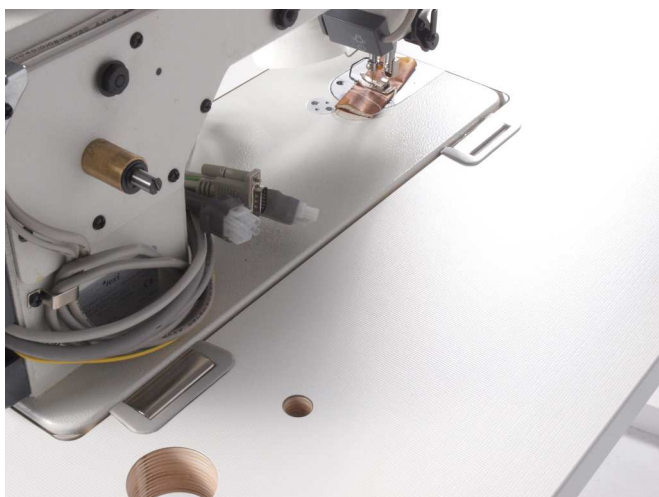
48.



49.



50.



51.



52.



control panel, holder

53.



54.



55.



56.



57.



58.



59.



AK lifter

60.



61.



62.



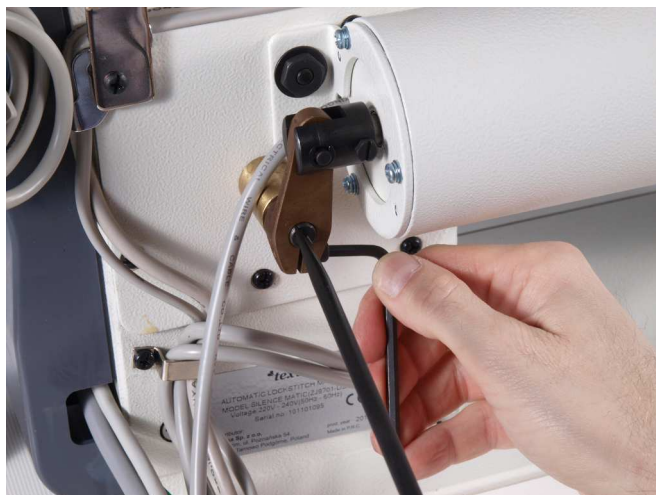
63.



64.



65.



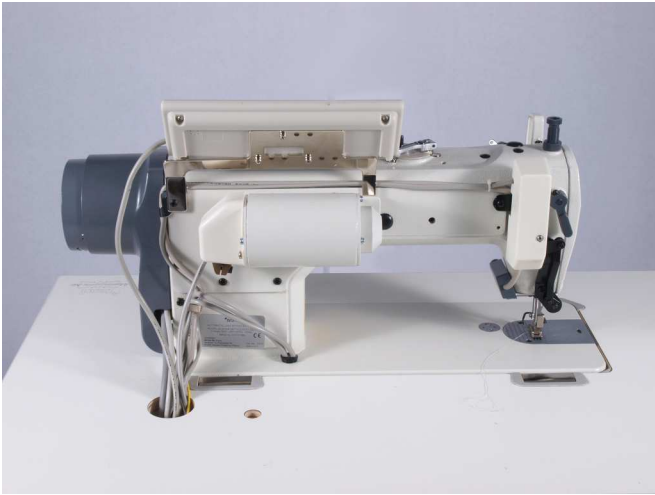
66.



67.



68.



69.

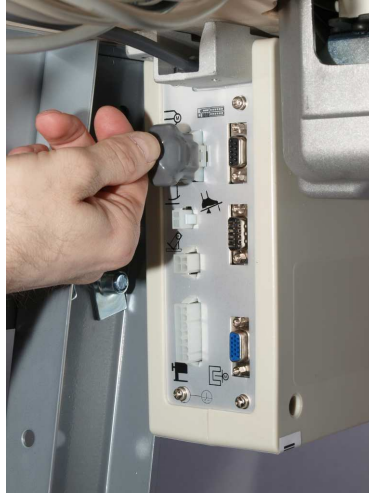


hose clamp

70.



71.



72.



73.



74.



75.



76.



77.



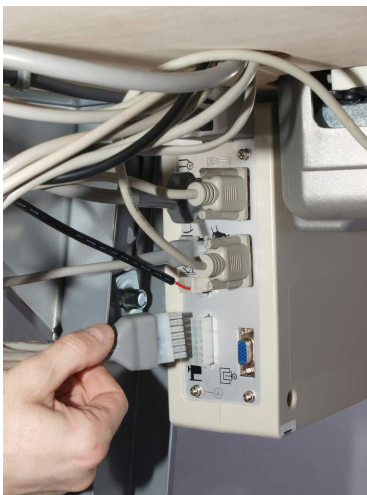
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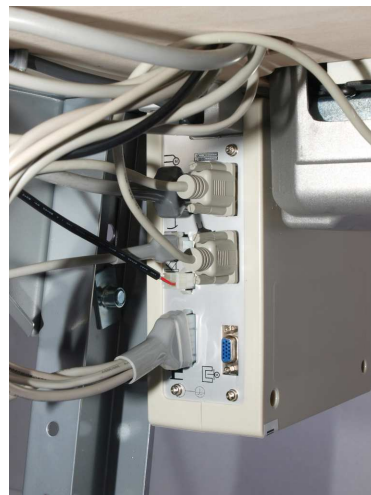
79.



80.



81.



82.



83.



84.



thread guide

85.



thread stand

86.



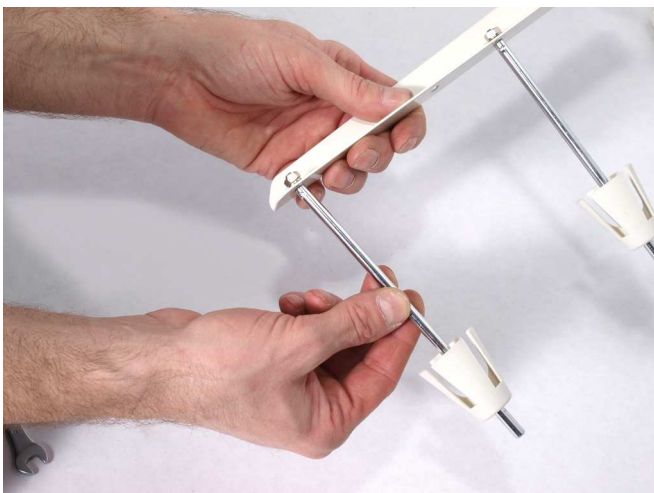
87.



88.



89.



90.



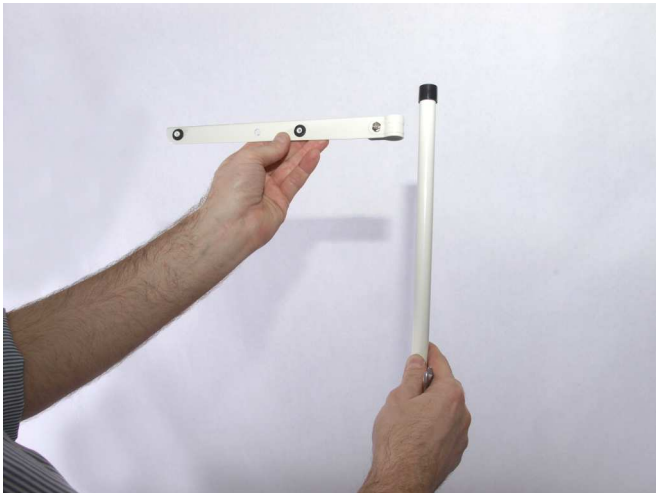
91.



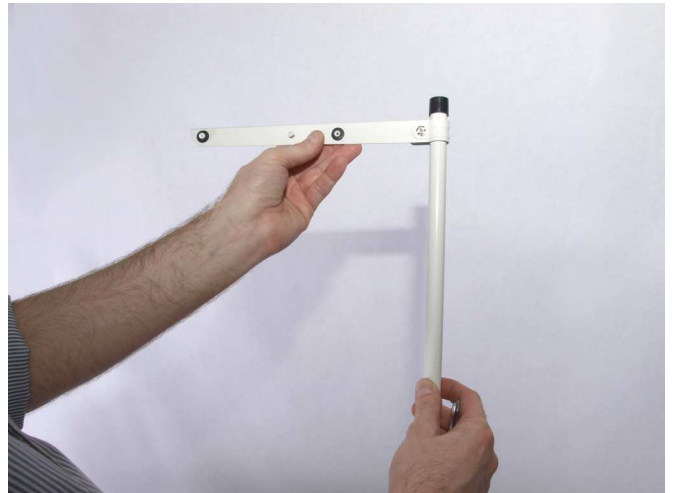
92.



93.



94.



95.



96.



97.



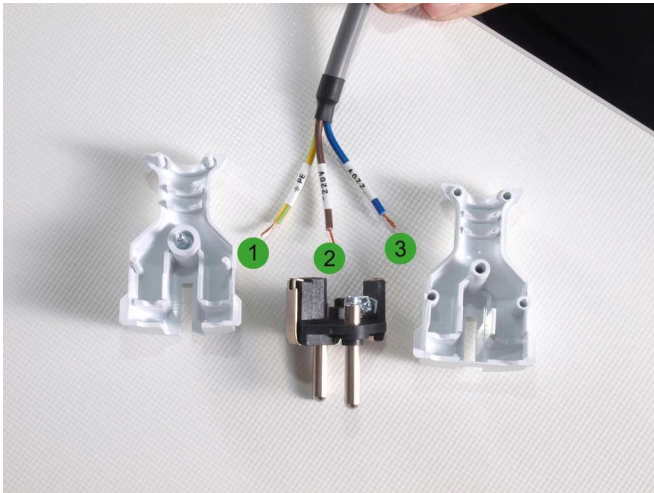
98.



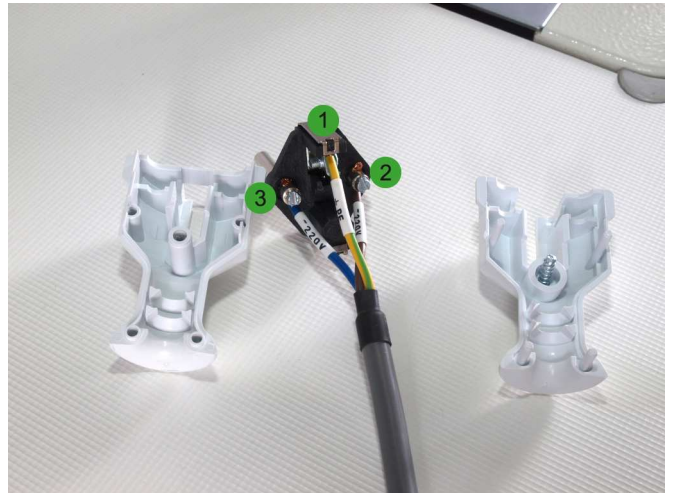
99.



100.



101.



102.



103.



104.



switch on the machine

105.



press "P" button for 3-4 seconds

106.



change parameter "1" to "25" by pressing "up" button

107.



change value "0" to "1" by pressing "up" button

108.



109.



press "P" button once again

110.



foot lifting function is now active

111.



112.





TEXI SILENCE MATIC